

Scanned
BULLETIN NO. 1141

ISSUE 1

JANUARY, 1948

TELETYPE

PRINTING TELEGRAPH SYSTEMS

PARTS

TELETYPE SEQUENTIAL CONTROL (SECO) SYSTEM
EQUIPMENT



CORPORATION

SUBSIDIARY OF

Western Electric Company

CHICAGO, U.S.A.

BULLETIN NO. 1141

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ALPHABETICAL INDEX

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SEQUENTIAL SELECTOR

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CONTROL UNITS

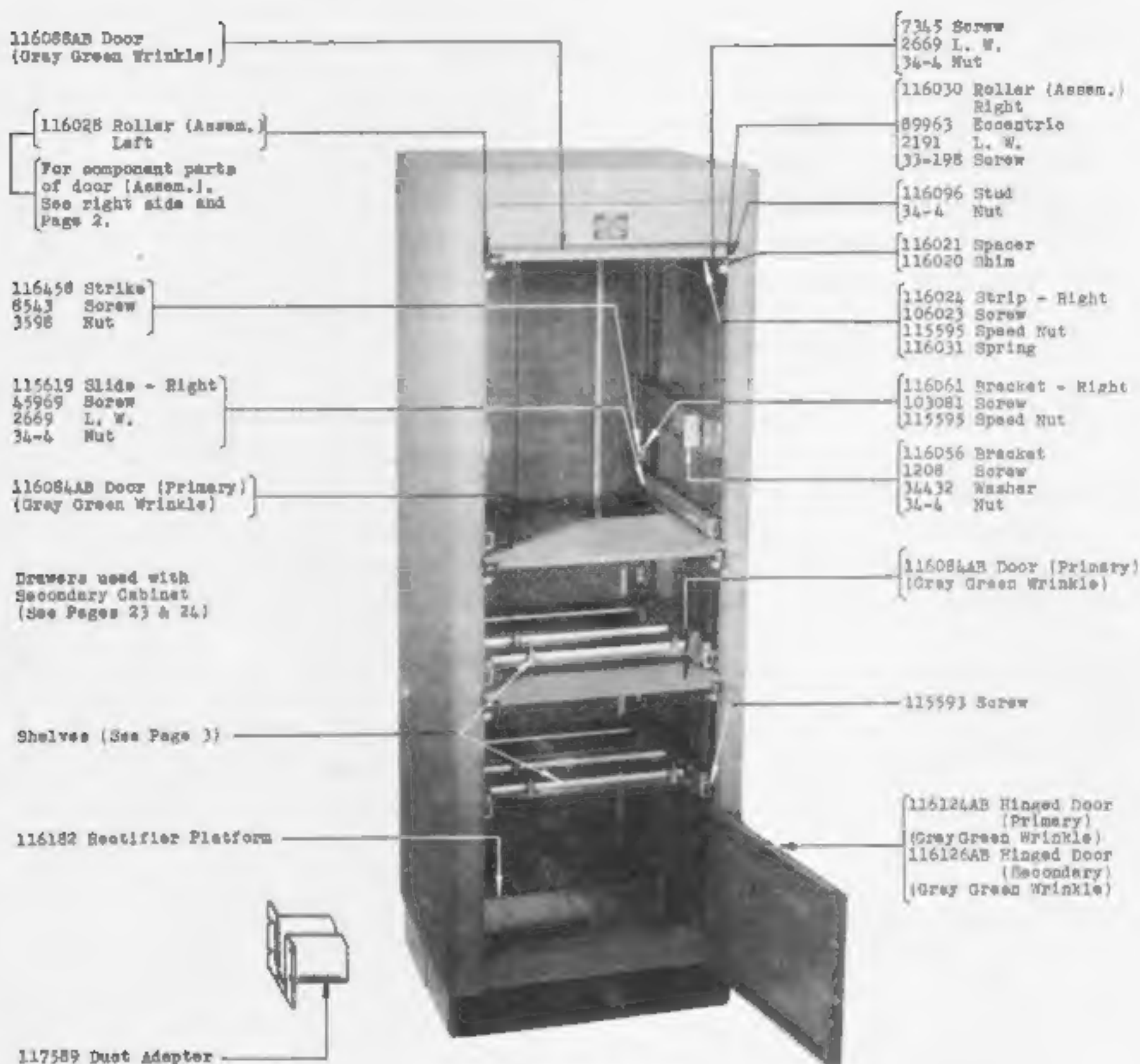
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MULTIPLE TRANSMITTER DISTRIBUTOR SET

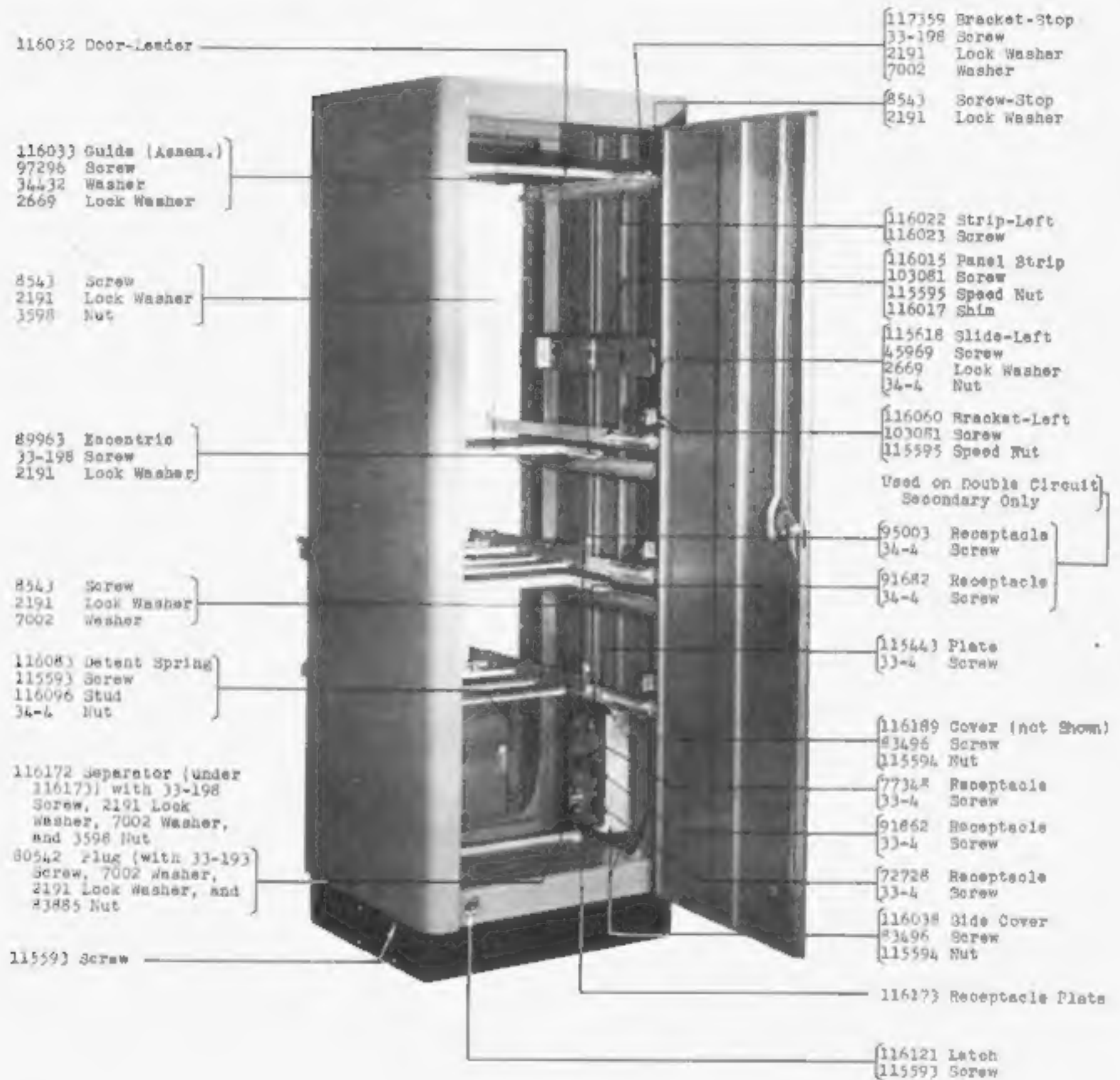
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APPARATUS CABINET

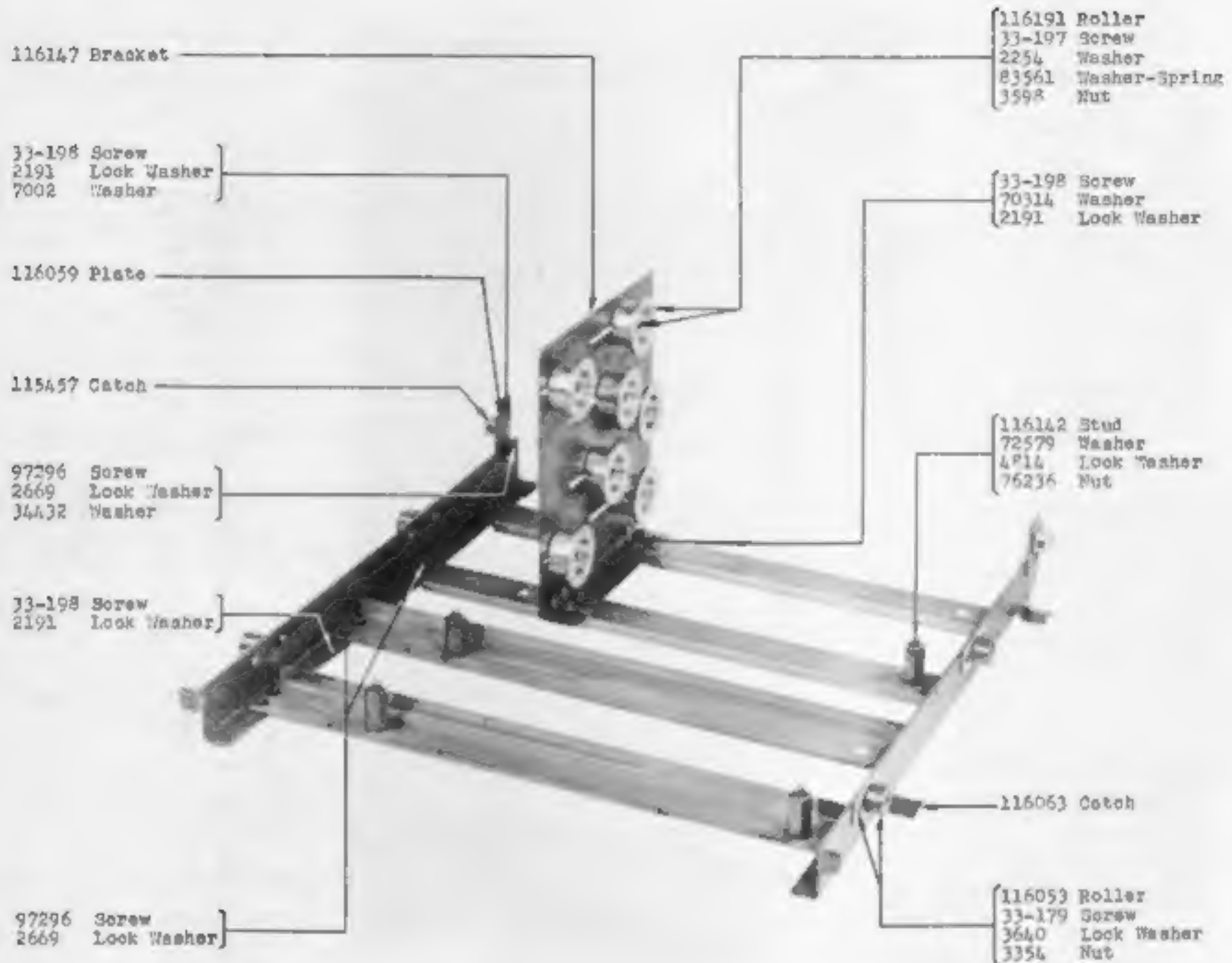
(Front View)

All parts shown on this page
are common to Primary and
Secondary Single and Double
circuit Cabinets unless other-
wise specified.



APPARATUS CABINET
(Rear View)

All parts shown on this page
are common to Primary and
Secondary single and double
circuit cabinets unless
otherwise specified.



TRANSMITTER DISTRIBUTOR SHELF
(PRIMARY)

80854 Screw
2191 Lock Washer
3598 Nut

11600423 Panel Cover
(Gray Green Wrinkle)
(Used only with Primary
and Single Circuit
Cabinets)
Double Circuit Cabinets
use
115361 Jack Strip 1-10
115362 Jack Strip 1-20

115595 Screw and
103081 Nut not shown
Used to mount Switch-
ing Panel to Cabinet

1160 Screw
7002 Washer
2191 Lock Washer
3598 Nut

1223 Screw
2669 Lock Washer
44048 Washer
34-4 Nut

115361 Jack Strip 1-10

115362 Jack Strip 1-20

115364 Designation
Strip (Assem.)

80854 Screw

(FRONT VIEW)

116009 Strip

77201 Spacer

1223 Screw
2669 Lock Washer
44048 Washer
34-4 Nut

115394 Terminal Support

115399 Cable used on
Primary and Single
Circuit Cabinets
(See WD-2473)

115400 Cable used only
on Double Circuit
Cabinet (See WD-2474)

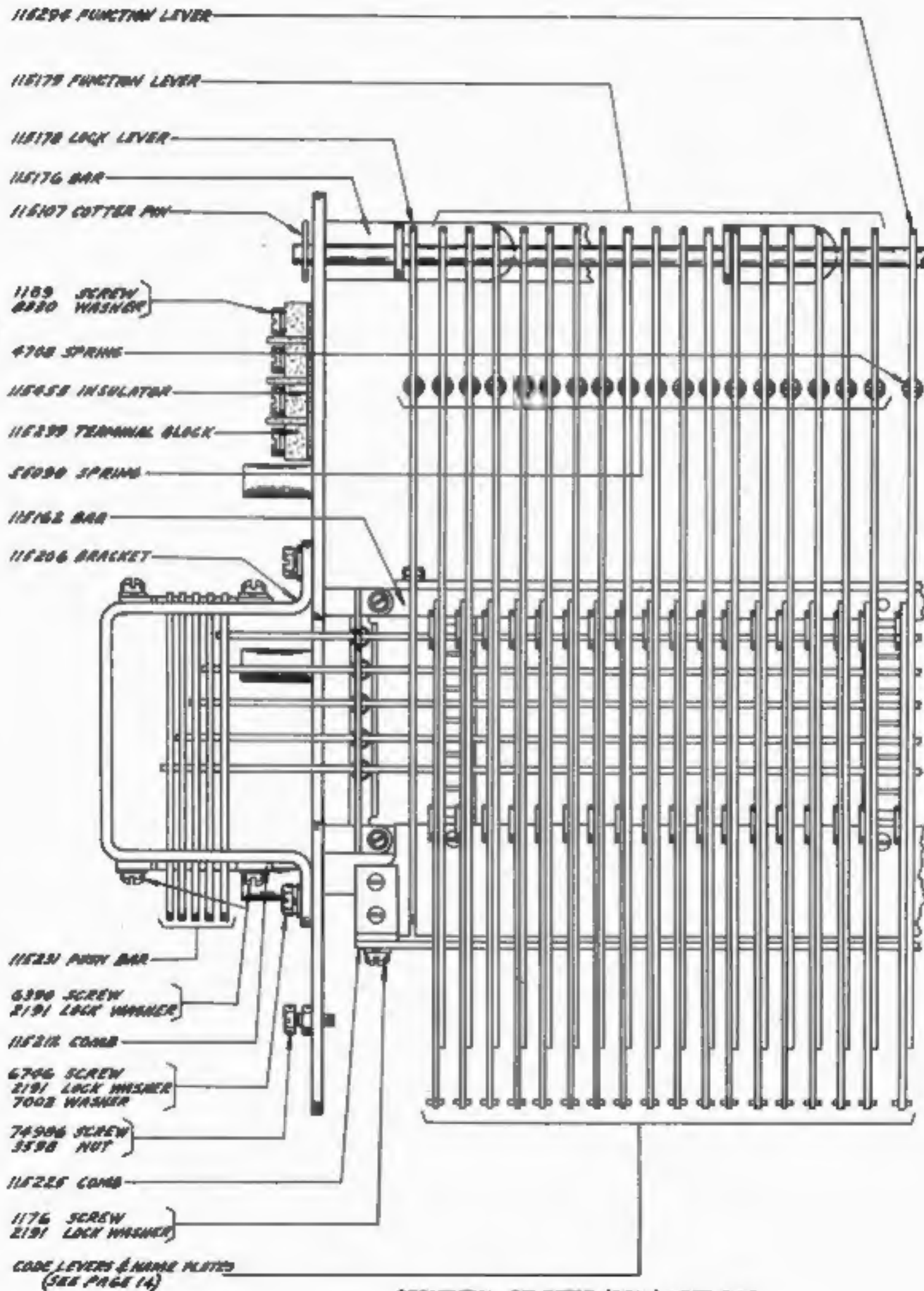
6811 Screw

115398 Terminal Block
(Assem.)

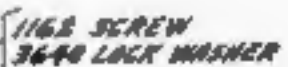
SWITCHING PANEL

(REAR VIEW)

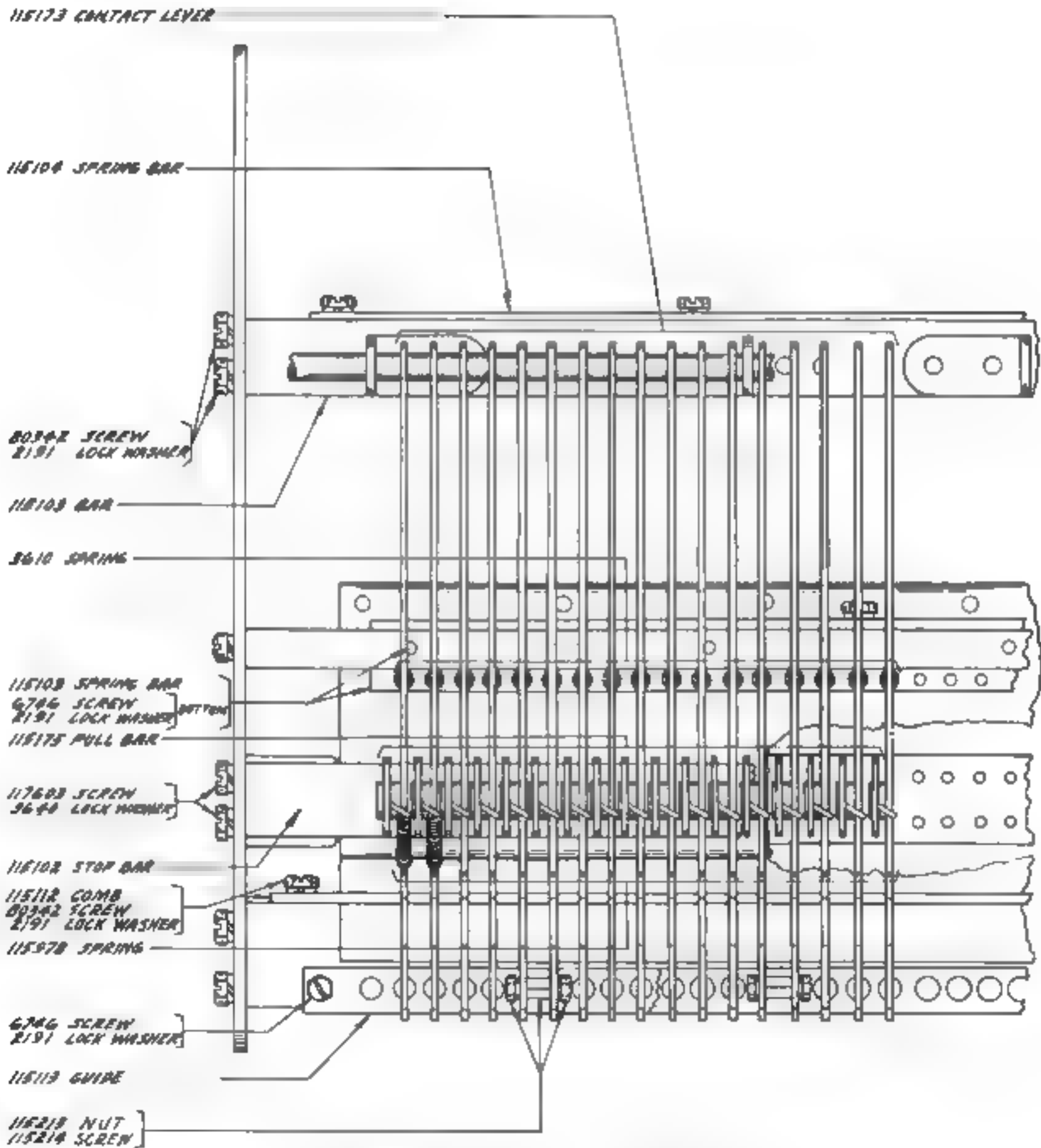
All parts shown on this page are
common to Primary and Secondary
single and double Circuit Cabinets
unless otherwise specified.



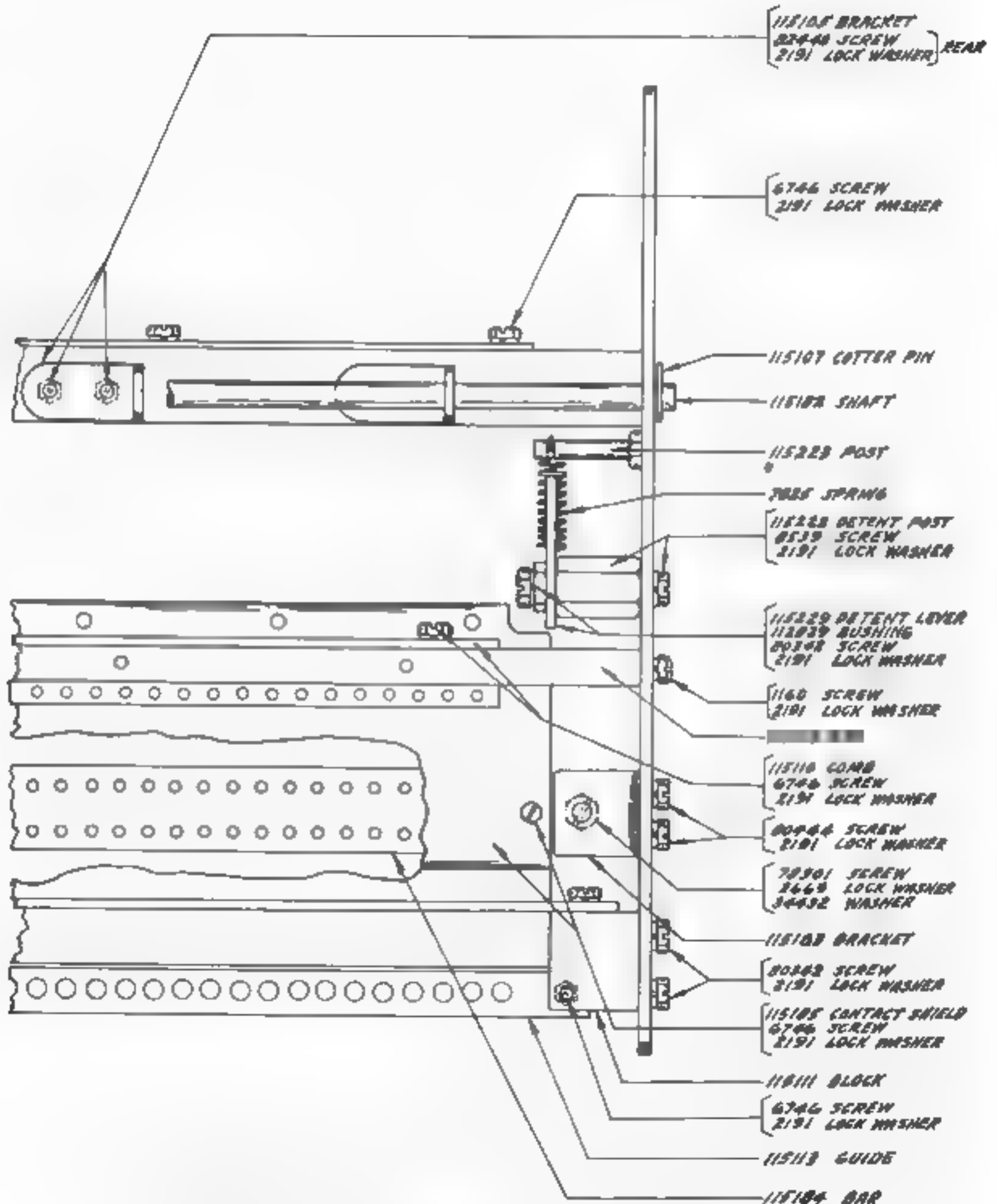
SEQUENTIAL SELECTOR (BS1A) LEFT SIDE
(TOP VIEW)



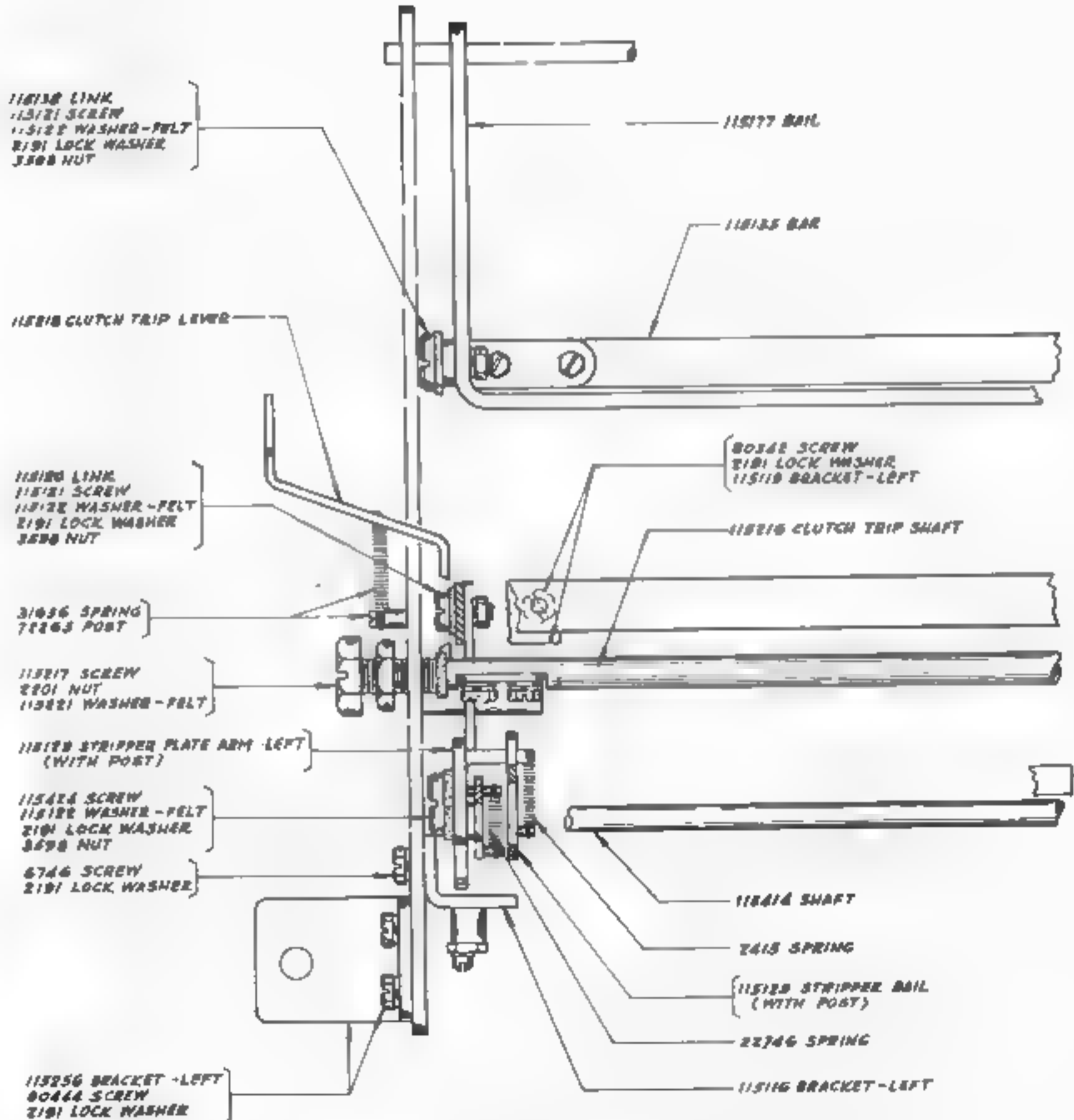
SEQUENTIAL SELECTOR (BSIA) RIGHT SIDE
(TOP VIEW)



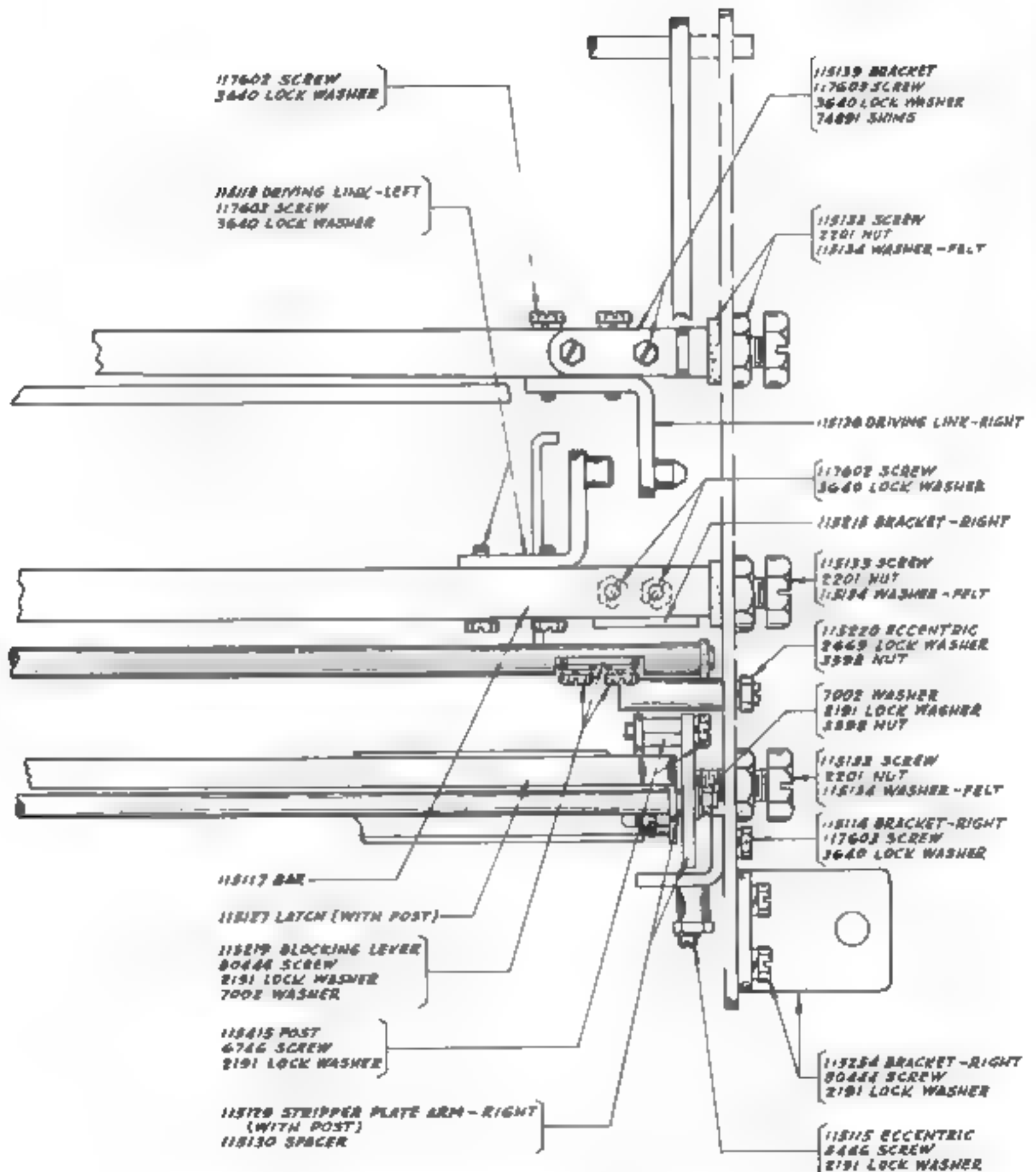
SEQUENTIAL SELECTOR (BSA) CENTER SECTION LEFT SIDE
(TOP VIEW)



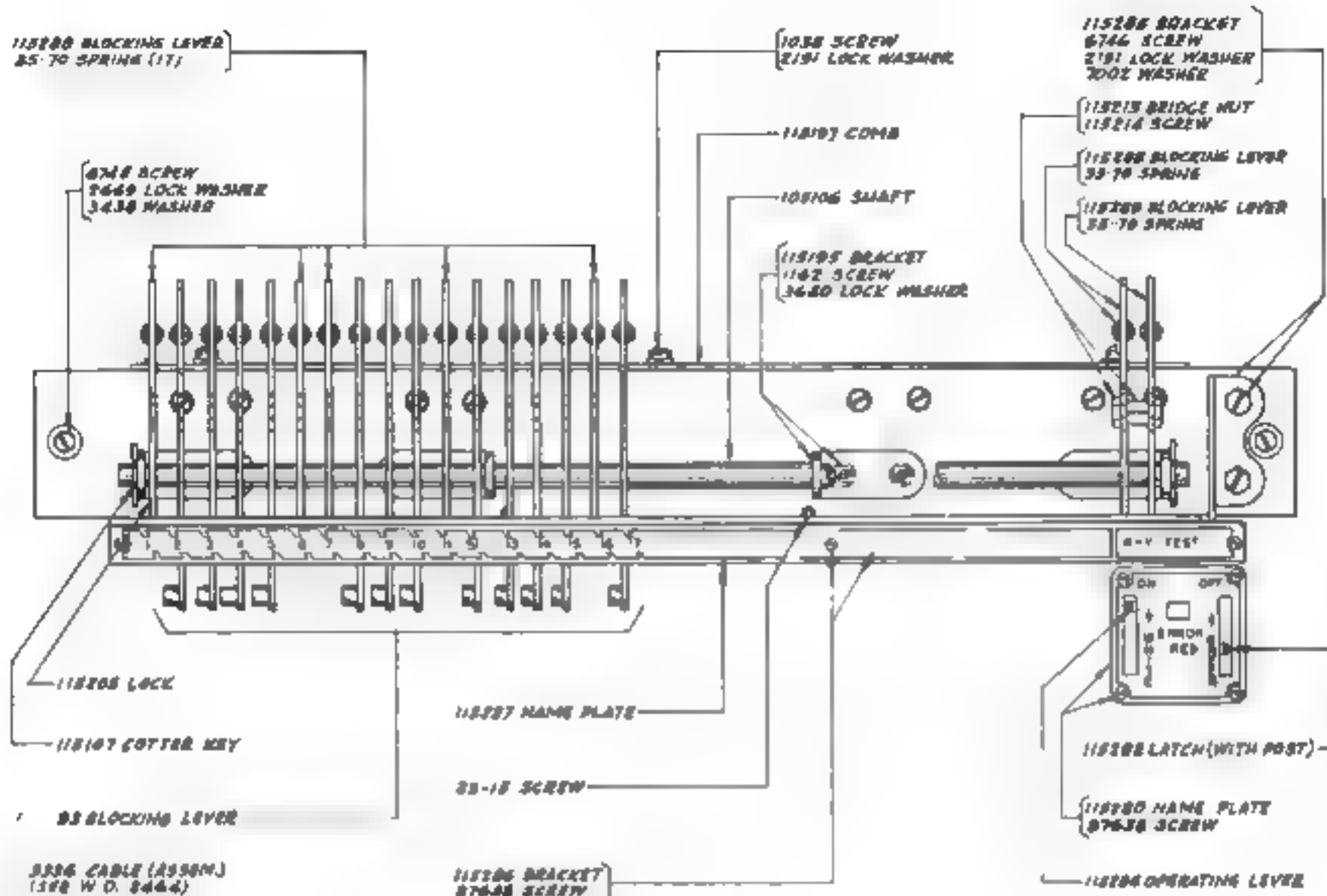
SEQUENTIAL SELECTOR (BSIA) CENTER SECTION RIGHT SIDE
(TOP VIEW)



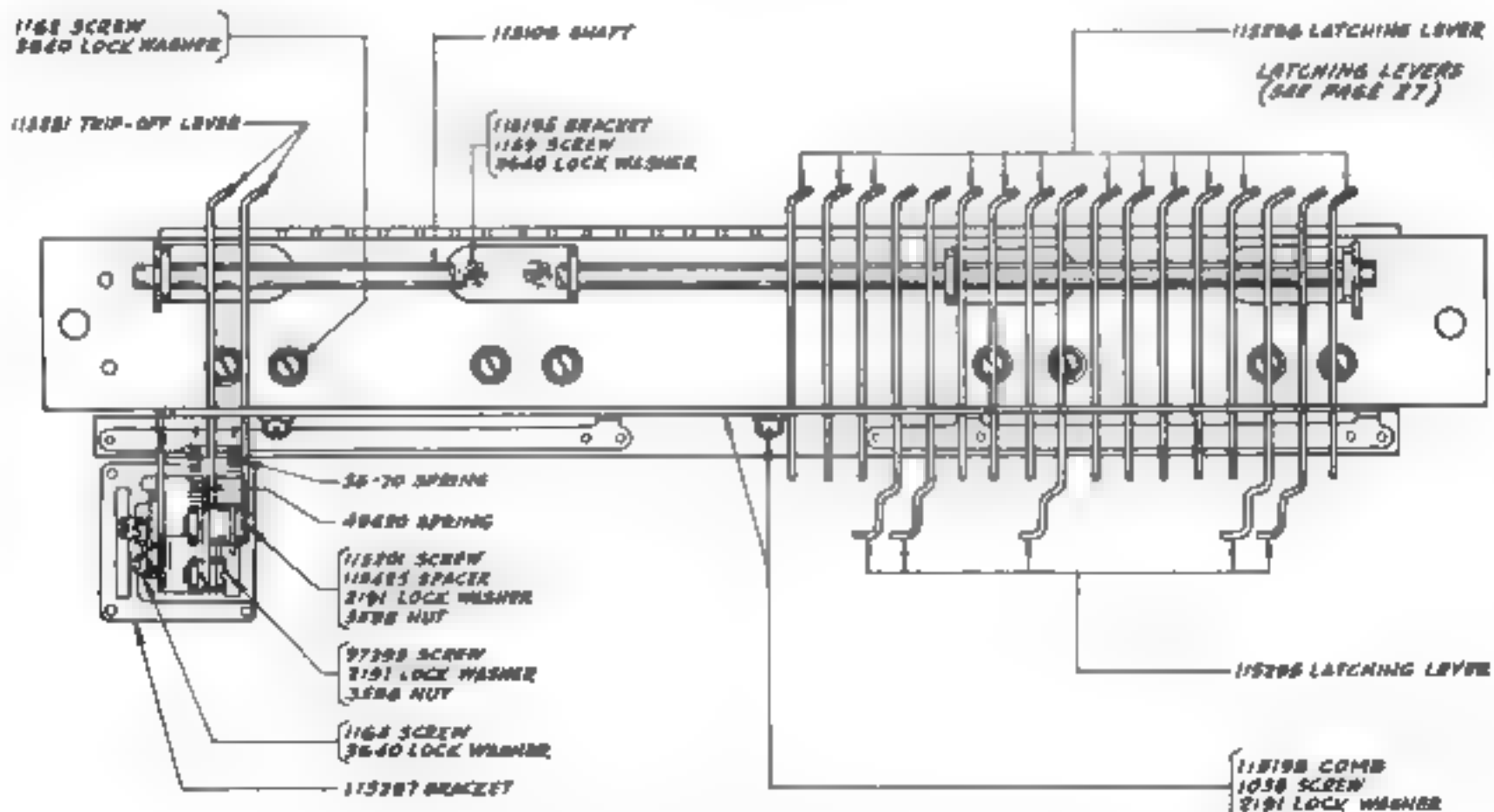
SEQUENTIAL SELECTOR (BSIA) BOTTOM SECTION LEFT SIDE
(TOP VIEW)



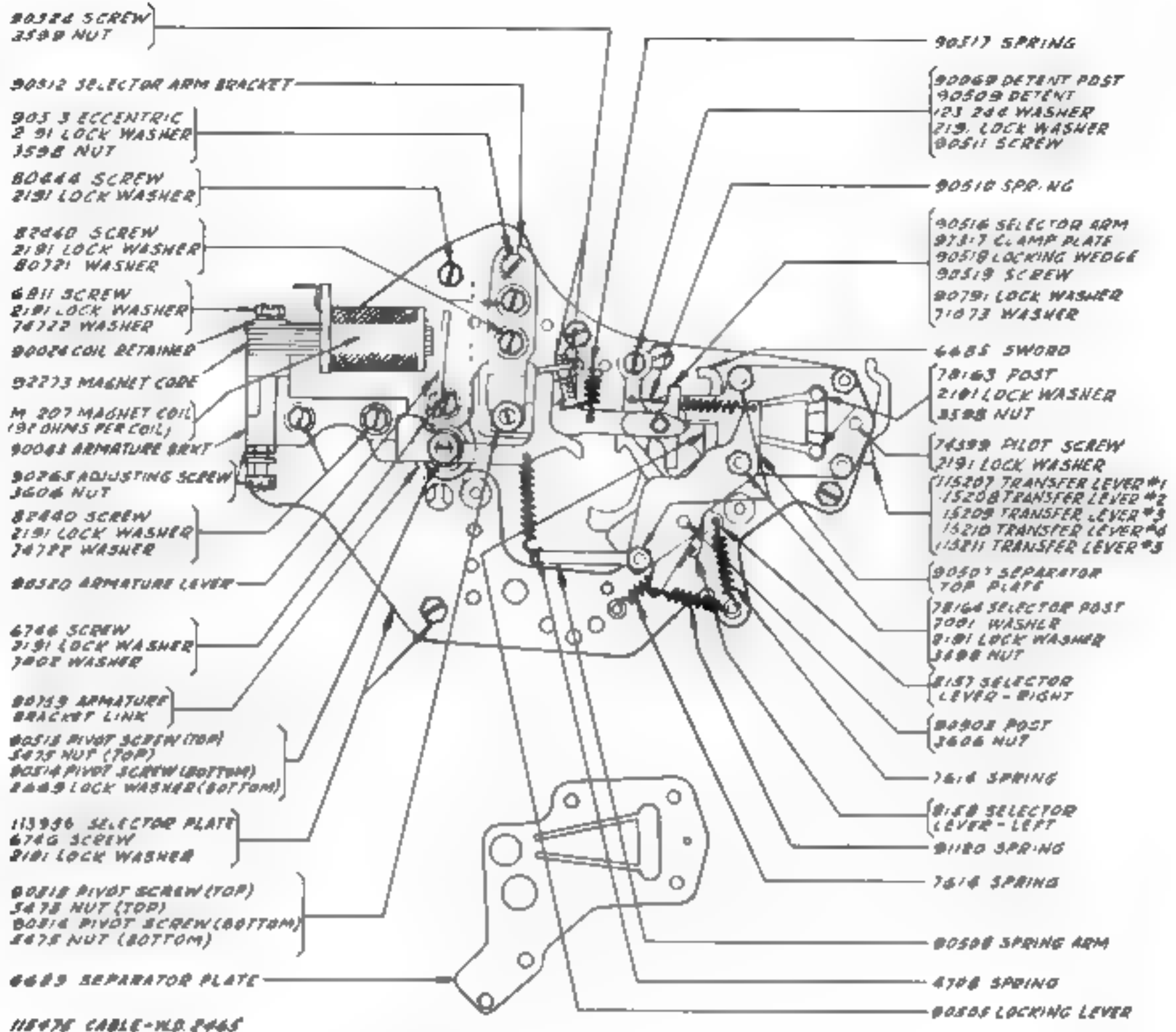
SEQUENTIAL SELECTOR (BSIA) BOTTOM SECTION RIGHT SIDE
(TOP VIEW)



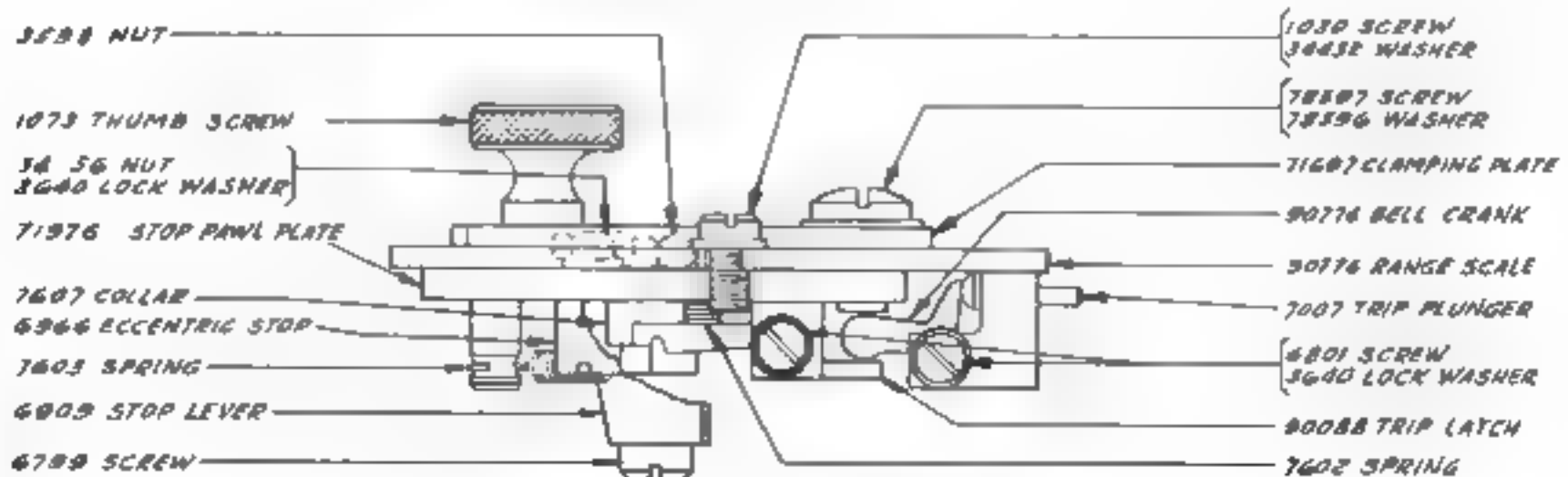
(FRONT VIEW)



PRIMARY BLOCKING AND LATCHING LEVER ASSEM (BSIA)
(REAR VIEW)



SELECTOR UNIT
(TOP VIEW)



RANGE SCALE (ASSEM)

Note 4-5-61

-13-
(B-1141)

115140 BALL BEARING LOCK
11514 SCREW
72648 BALL BEARING
72515 NUT
72517 NUT-KEYED
72518 SPRING
115955 DRIVING DISC
115952 WASHER FELT
115954 DISC
89881 OIL WICK-FELT
72563 WASHER-FELT

109899 DRIVE PAWL
115155 SARCER
109900 BLOCKING BAIL
115456 BACKSTOP
86742 NUT
W-10074 WASHER
115143 RATCHET HUB
80444 SCREW
2-91 LOCK WASHER
7002 WASHER

115152 DISC
115154 DRIVE LINK
115153 ECCENTRIC
115157 DISC
115151 DETENT CAM
115180 SLEEVE
115148 DISC
115150 DRIVE LINK
115149 ECCENTRIC
115148 DISC
117603 SCREW
3640 LOCK WASHER
33-196 SCREW
2191 LOCK WASHER
115158 BUSHING
115274 GEAR BIT
11529 SCREW
2191 LOCK WASHER
1104 THUMB SCREW
74100 WASHER-LEATHER
115158 GEAR HUB
6746 SCREW
2191 LOCK WASHER
7002 WASHER
80444 SCREW
2-91 LOCK WASHER
106705 BALL BEARING
115157 BALL BEARING PLATE
7415 NUT
72565 LOCK WASHER
3339 NUT
3340 LOCK WASHER
72521 OIL WICK-FELT

115993 RETAINING DISC
115952 WASHER-FELT
115954 DISC
115232 CAM SLEEVE
1176 SCREW
2191 LOCK WASHER
115142 MAIN SHAFT
71506 OIL WICK-FELT
115413 COLLAR
80444 SCREW
2-91 LOCK WASHER
115141 DRIVE ARM
42001 SPRINGS

SELECTOR MAIN SHAFT

1160 SCREW
2-91 LOCK WASHER

1176 SCREW
2191 LOCK WASHER

115264 BALL BEARING PLATE

115266 BALL BEARING

1160 SCREW
2191 LOCK WASHER

115403 BAR

6746 SCREW
2191 LOCK WASHER
115243 BUSHING

115261 BALL BEARING PLATE

8539 SCREW
2191 LOCK WASHER

110869 PINION - 19T

115273 GEAR-19T

115268 GEAR HUB
6746 SCREW
2191 LOCK WASHER

115141 SCREW

115140 BALL BEARING LOCK

115267 COUNTER SHAFT

115273 GEAR-19T

115270 GEAR HUB CENTER
6746 SCREW
2191 LOCK WASHER

115403 BAR

115266 BALL BEARING

BOTH ENDS-BOTH BARS

6810 SCREW
2563 LOCK WASHER

115268 GEAR HUB
6746 SCREW
2191 LOCK WASHER

110870 GEAR-22T

2201 NUT
4014 LOCK WASHER

BOTH
ENDS

PANEL COUNTER SHAFT



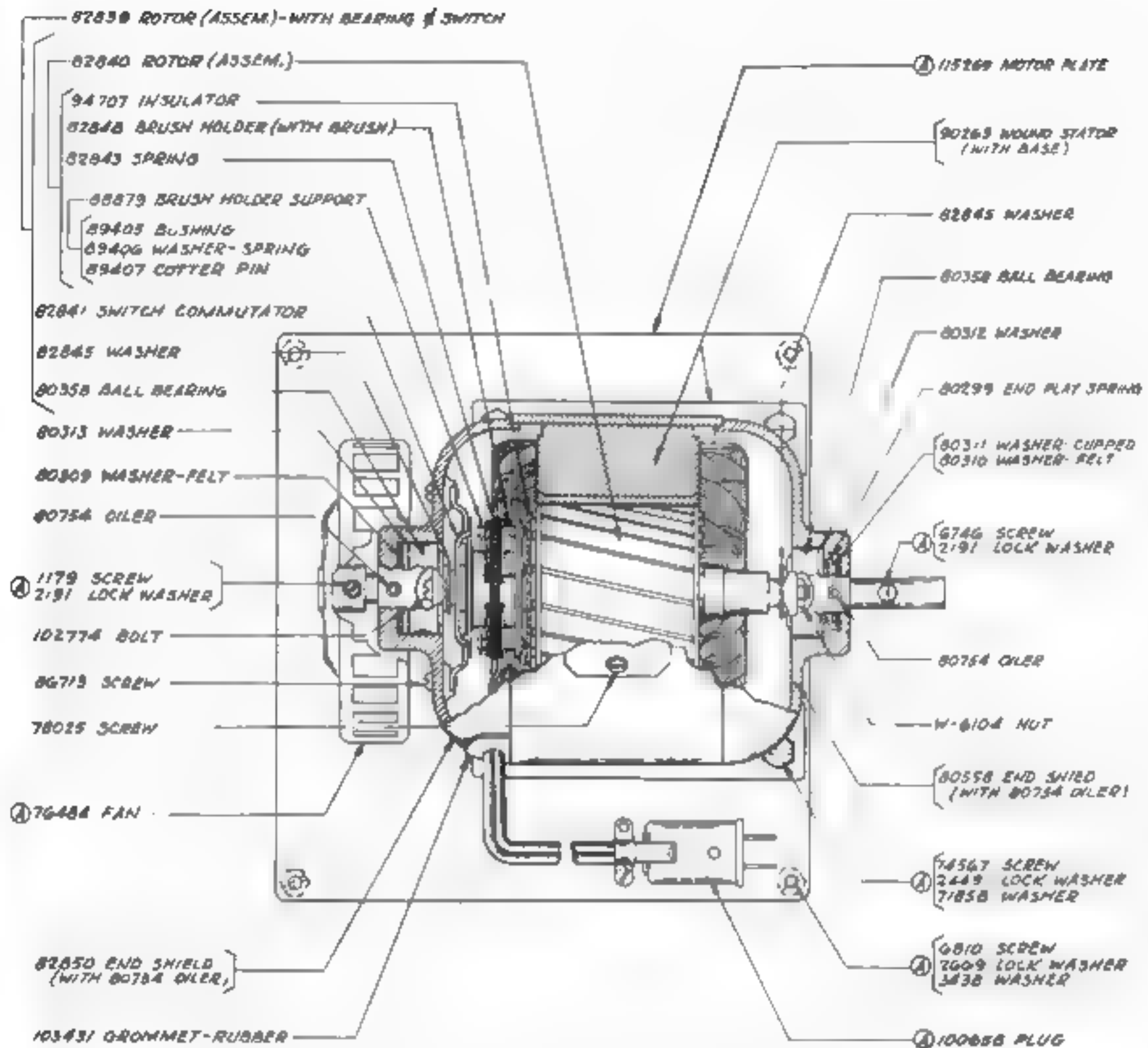
SUPPLIED WITH EQUIPMENT

CODE LEVERS & NAME PLATES SUPPLIED WITH EQUIPMENT											
CHARACTER	A	B	C	D	E	F	G	H	I	J	K
CODE LEVER (WITH NAME PLATE)	115000	115001	115002	115003	115004	115005	115006	115007	115008	115009	115010
NAME PLATE NUMBER	115066	115067	115068	115069	115070	115071	115072	115073	115074	115075	115076
CHARACTER	L	M	N	O	P	Q	R	S	T	U	V
CODE LEVER (WITH NAME PLATE)	115011	115012	115013	115014	115015	115016	115017	115018	115019	115020	115021
NAME PLATE NUMBER	115077	115078	115079	115080	115081	115082	115083	115084	115085	115086	115087
CHARACTER	W	X	Y	Z	LF	SP	CR	BL	FIG	LET	NO CODE
CODE LEVER (WITH NAME PLATE)	115022	115023	115024	115025	115026	115027	115028	115029	115030	115031	115032
NAME PLATE NUMBER	115088	115089	115090	115091	115092	115093	115094	115095	115096	115097	115098



SUPPLIED ON REPLACEMENT ORDERS

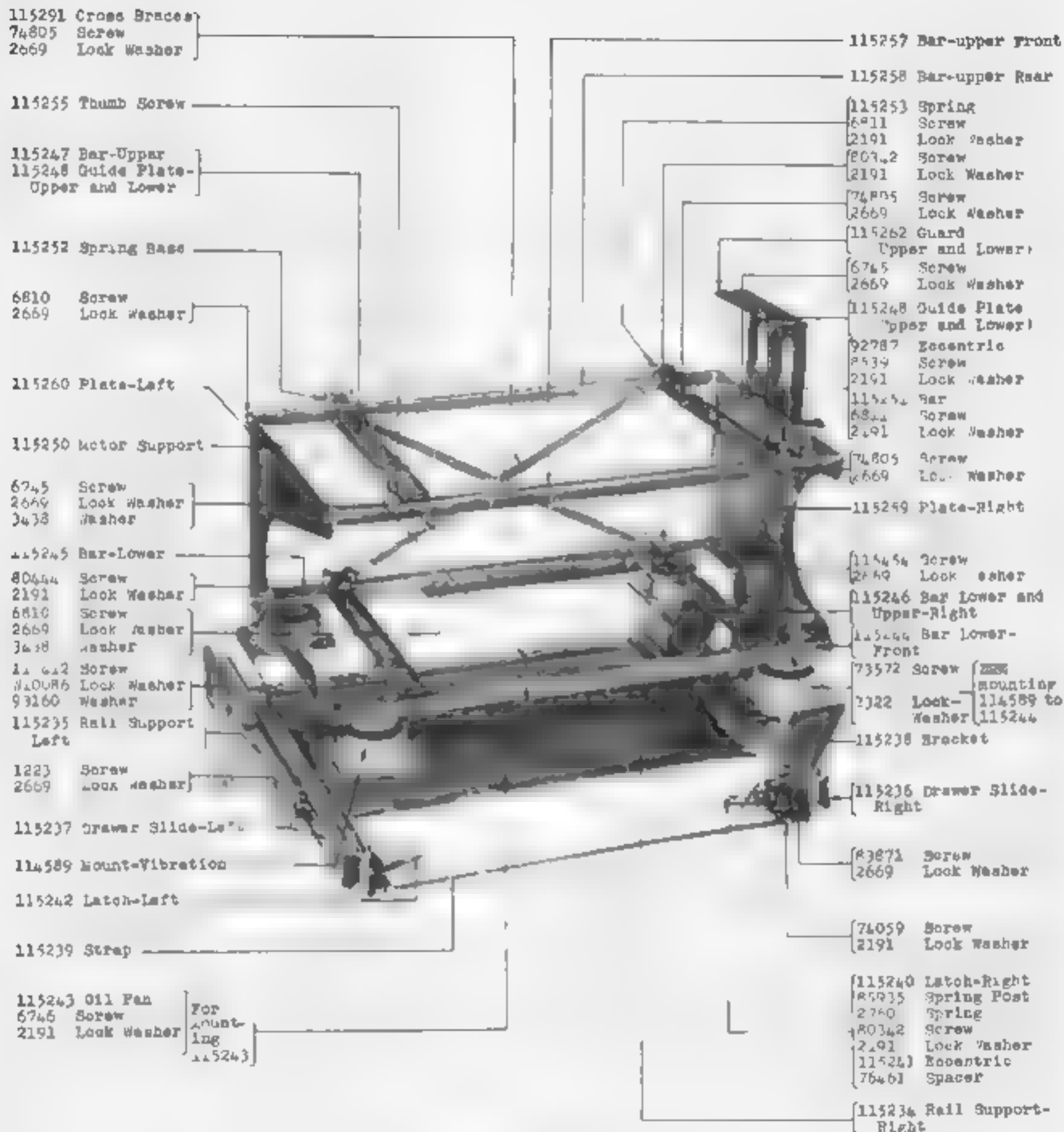
CODE LEVERS & NAME PLATES TO BE SUPPLIED ON REPLACEMENT ORDERS											
CHARACTER	A	B	C	D	E	F	G	H	I	J	K
CODE LEVER (WITH NAME PLATE)	117450	117451	117452	117453	117454	117455	117456	117457	117458	117459	117460
NAME PLATE NUMBER	115066	115067	115068	115069	115070	115071	115072	115073	115074	115075	115076
CHARACTER	L	M	N	O	P	Q	R	S	T	U	V
CODE LEVER (WITH NAME PLATE)	117461	117462	117463	117464	117465	117466	117467	117468	117469	117470	117471
NAME PLATE NUMBER	115077	115078	115079	115080	115081	115082	115083	115084	115085	115086	115087
CHARACTER	W	X	Y	Z	LF	SP	CR	BL	FIG	LET	NO CODE
CODE LEVER (WITH NAME PLATE)	117472	117473	117474	117475	117476	117477	117478	117479	117480	117481	115032
NAME PLATE NUMBER	115088	115089	115090	115091	115092	115093	115094	115095	115096	115097	115098



82283 SYNCHRONOUS MOTOR, 1 40 H.P. 110V, 60 CYCLE A.C. I.G.E. MODEL 55H25AB11B)
(DOES NOT INCLUDE PARTS MARKED ①)

MU 36 MOTOR UNIT (INCLUDES 82283 MOTOR AND PARTS MARKED ①)

(B-1141)



SELECTOR PANEL

All parts shown are common to
Primary and Secondary Selectors

115324 Knob
1214 Set Screw
115317 Switch

115322 Push Button

Socket
115320 Pin - Red
112929 Lamp - Neon
Socket
Pin - Green
Lamp - Neon

115322 Push Button

115323 Push Button



33-282 Screw
2382 Lock Washer
34-58 Nut

107193 Toggle Switch

115324 Knob
1214 Set Screw
115317 Switch

115324 Knob
1214 Set Screw
115318 Switch

FRONT PANEL
REF. QTY. IN STOCK. (CIN.)

103284 Fusetron 3.2A —

115347 and 115348 Cables
(See D-2468)

10244 Fusetron 10A —

103286 Fusetron 1.6A —

115477 Cover —

6810 Screw
2669 Lock Washer
34-8 Washer

83371 Screw
2669 Lock Washer
34-8 Washer

116059 Plate —

74367 Screw Bottom
34-8 Nut

115457 Delayed Relay
Timer (Assem.)

Relays and Covers
(See Page 20)

81441 Condenser
115483 Bracket
1208 Screw
2191 Lock Washer
115484 Bracket
1043 Screw
2382 Lock Washer

1208 Screw
2382 Lock Washer
14826 Washer
34-58 Nut Bottom

115304 Bracket L.H.
1043 Screw
2382 Lock Washer Front

74628 Fuse Block (Assem.)
14057 Screw
2669 Lock Washer

1044 Screw
2191 Washer

115314 Insulating Pt. 2

Terminal Blocks
(See Page 21)

115457 Catch

74168 Screw
2191 Lock Washer
7002 Washer

Cable Clamp (See
Page 21)

115344 Form Support
8333 Screw
2382 Lock Washer Bottom

115343 Form Support
8333 Screw
2382 Lock Washer Bottom

Connecting Block (Assem.)
(See Page 30)

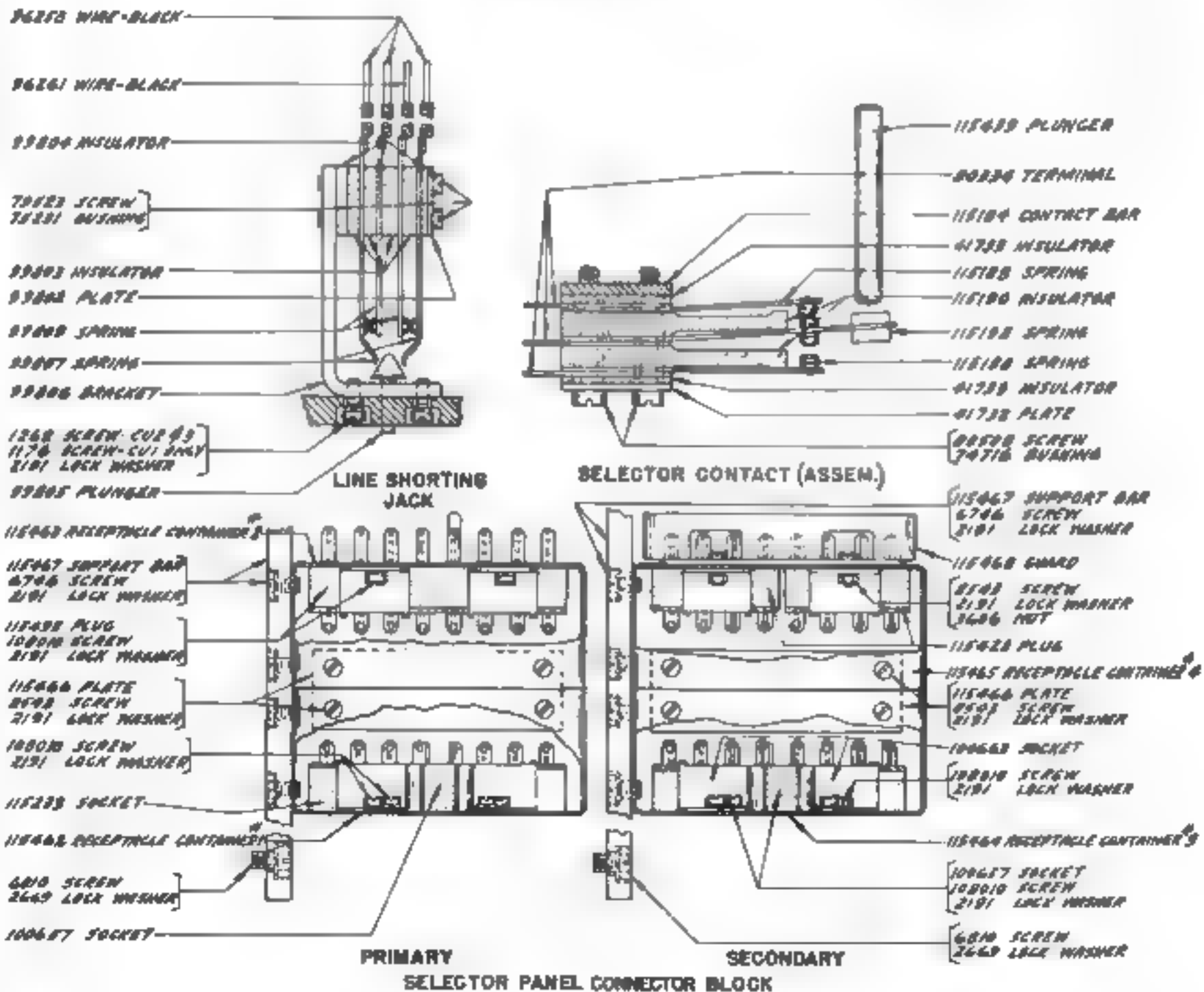
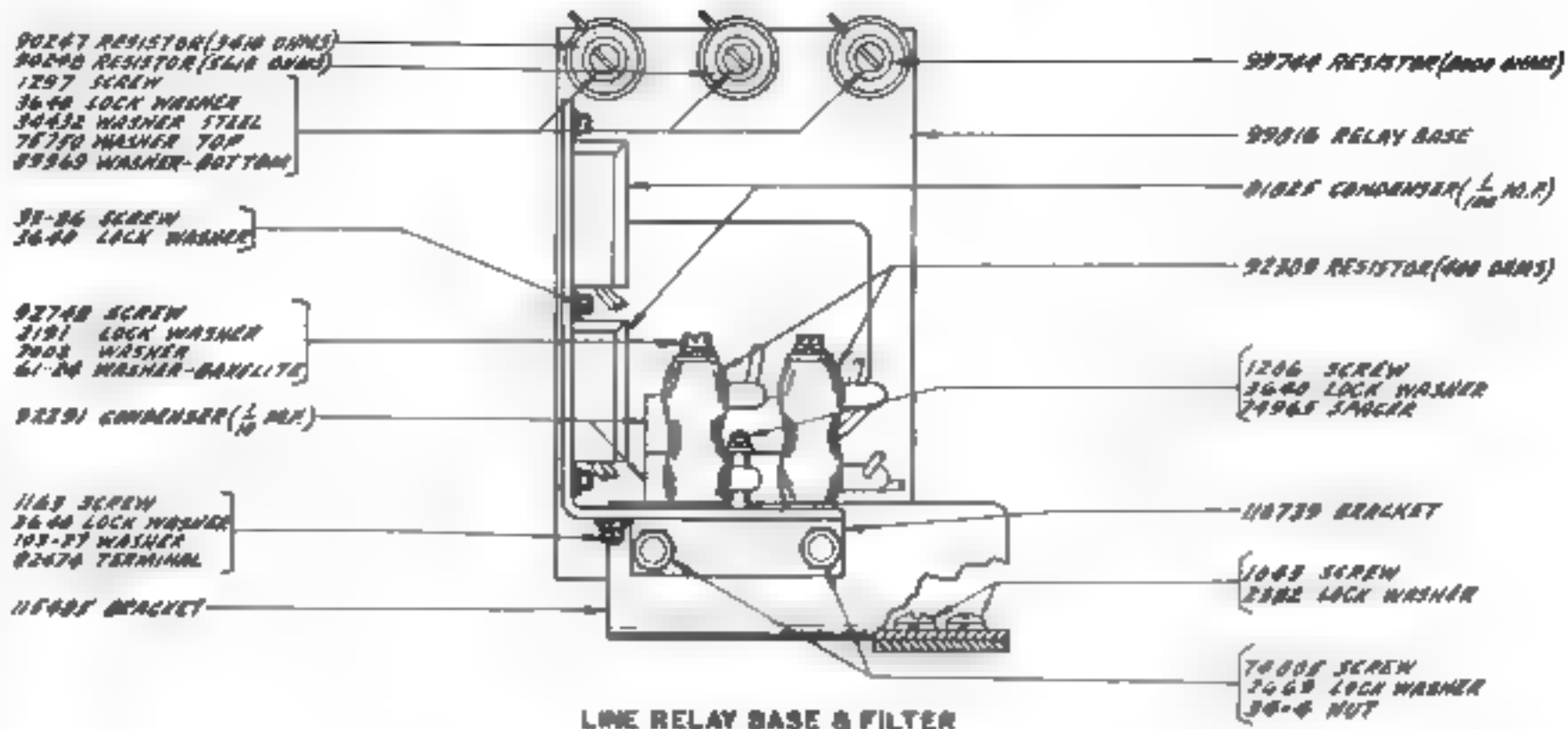
Line Relay & Base Filter
(See Page 19)

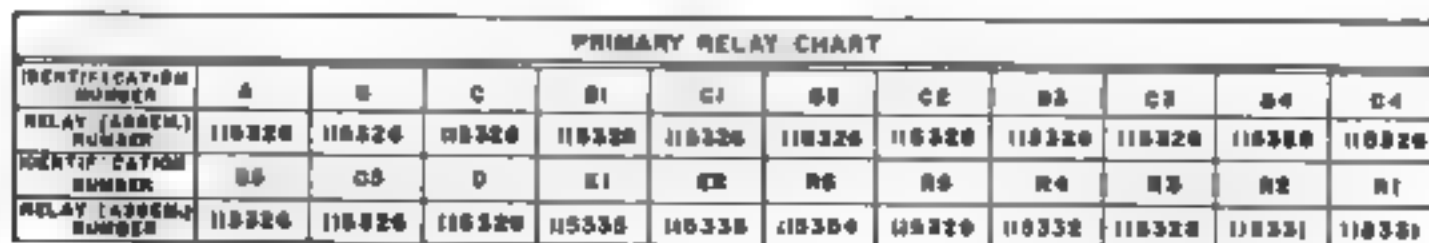
116053 Roller
82702 Screw

1208 Screw
2382 Lock Washer
34826 Washer
34-58 Nut Bottom

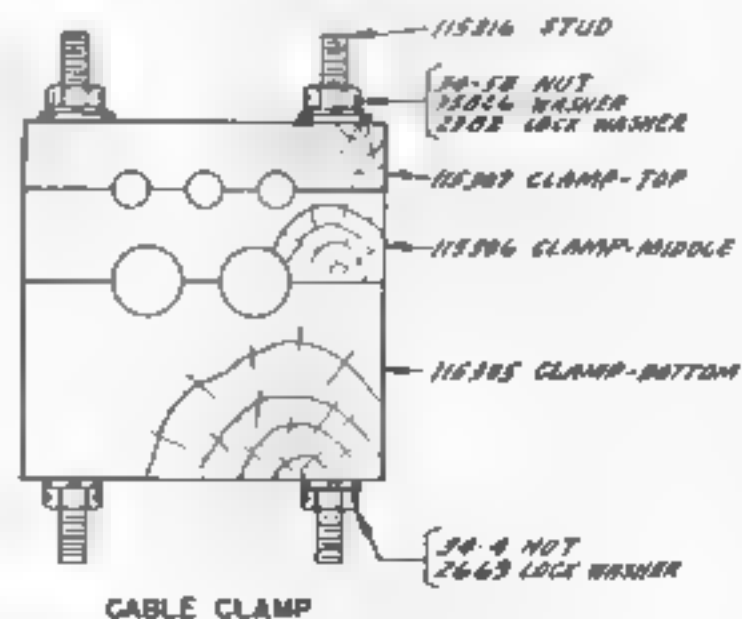
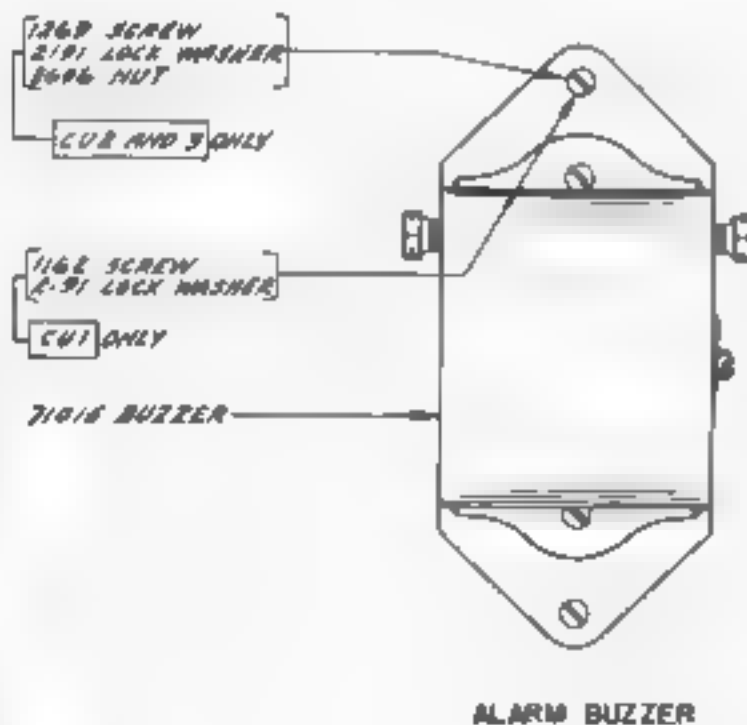
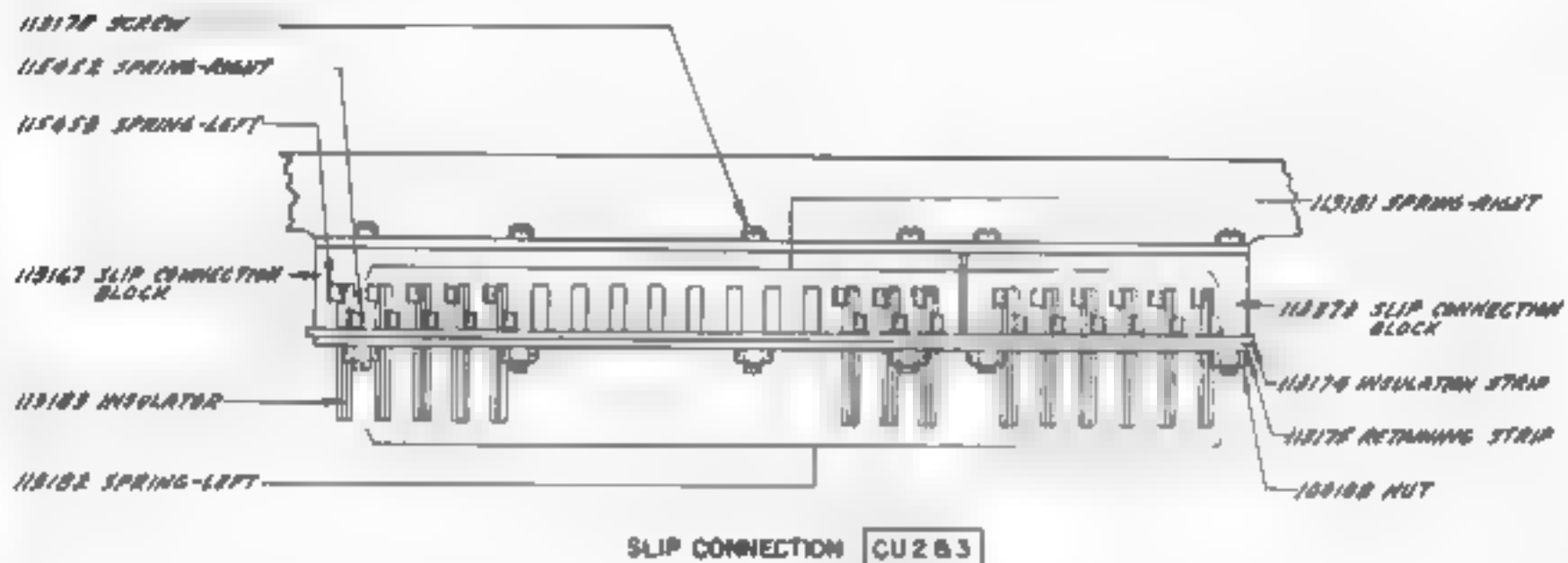
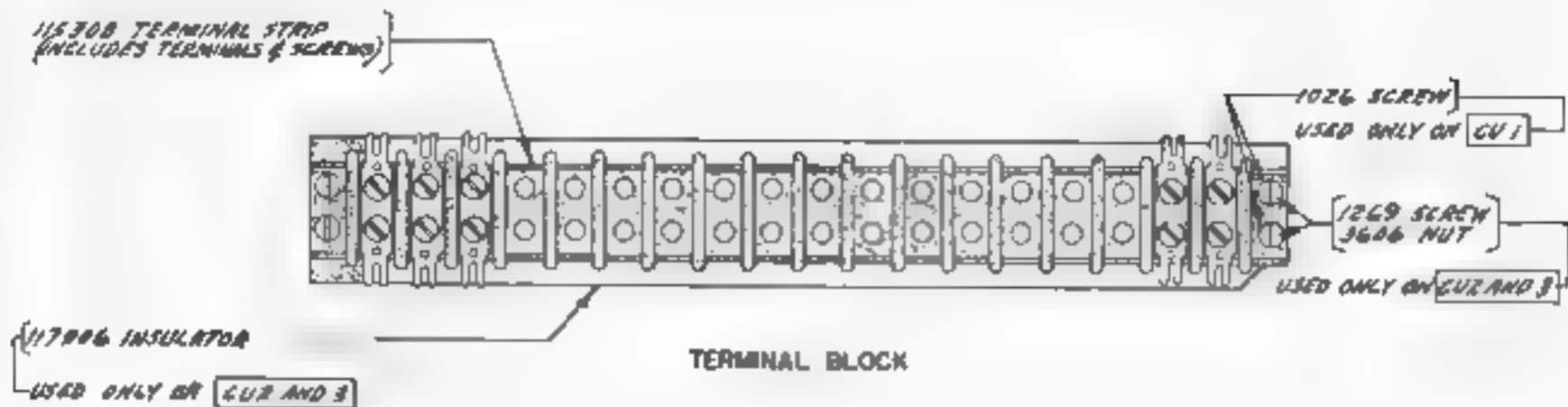
115303 Bracket R.H.
1043 Screw
2382 Lock Washer

PRIMARY CONTROL UNIT (C-1)



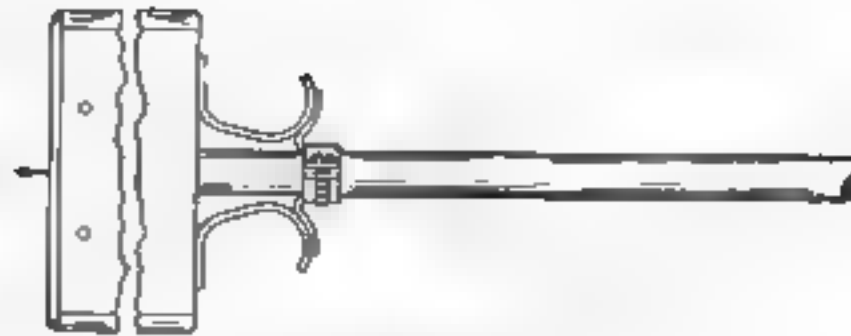


RELAYS AND ASSOCIATED PARTS
(PRIMARY CONTROL UNIT)



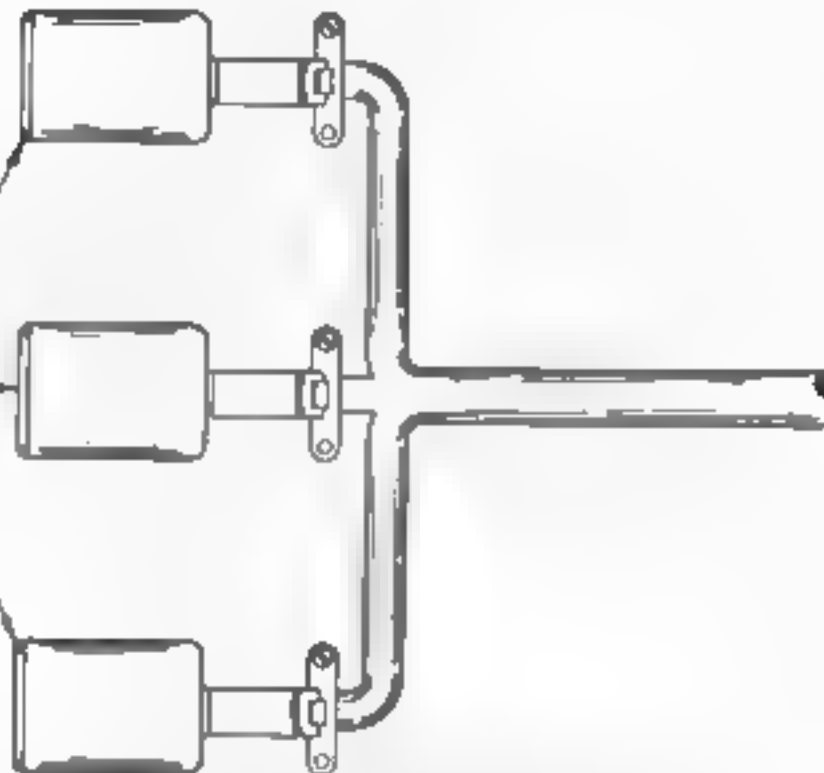
ALL PARTS SHOWN ON THIS PAGE
ARE COMMON TO CU 2 & 3
UNLESS OTHERWISE SPECIFIED

115379 RECEPTACLE



115310 CORD (ASSEM.) (APPROX 38" LONG)

115379 RECEPTACLE



115311 CORD (ASSEM.) (APPROX 28" LONG)
115349 CORD (ASSEM.) (APPROX 38" LONG)

35063 PLUG-3 PRONG



21474 TERMINALS USED
ON ALL CORD ASSEMBLIES
SHOWN ON THIS PAGE.

115342 CORD (ASSEM.) (APPROX 50" LONG)

115363 PLUG



115366 LINE CORD (ASSEM.) (APPROX 65" LONG)

35064 PLUG-4 PRONG



115471 CORD (ASSEM.) (APPROX 50" LONG)

CORDS & PLUGS
(PRIMARY CONTROL UNIT)

[104082 Screw
2846 Washer
2122 Lock Washer]
For mounting Control
Unit

[3606 Nut
115589 Washer-Cupped
115590 Screw

115459 Cross Bar

[83685 Nut
76099 Washer
2191 Lock Washer

97296 Screw

[115382AB Control Unit
(Gray Green Wrinkle)

115457 Outch

[810 Screw
3438 Washer
2649 Lock Washer
3606 Nut

[33-198 Screw
2191 Lock Washer
7002 Washer]

[116053 Roller
33-179 Screw
3646 Lock Washer
5599 Nut

115480 Plate

[115460 Bracket
1176 Screw
2191 Lock Washer

CONTROL UNIT SHELF
(SECONDARY)

116192BK Tape Bin
(Gray Green)

{ 33-198 Screw
2191 Lock Washer

1030 Screw
74283 Washer
74032 Washer
3598 Nut

{ 97296 Screw
2669 Lock Washer
34432 Washer

115457 Catch
33-148 Screw
2191 Lock Washer
7002 Washer

116059 Plate

116145 Roller Mtg.
Strip-Left

{ 116144 Roller Mtg.
Strip-Right

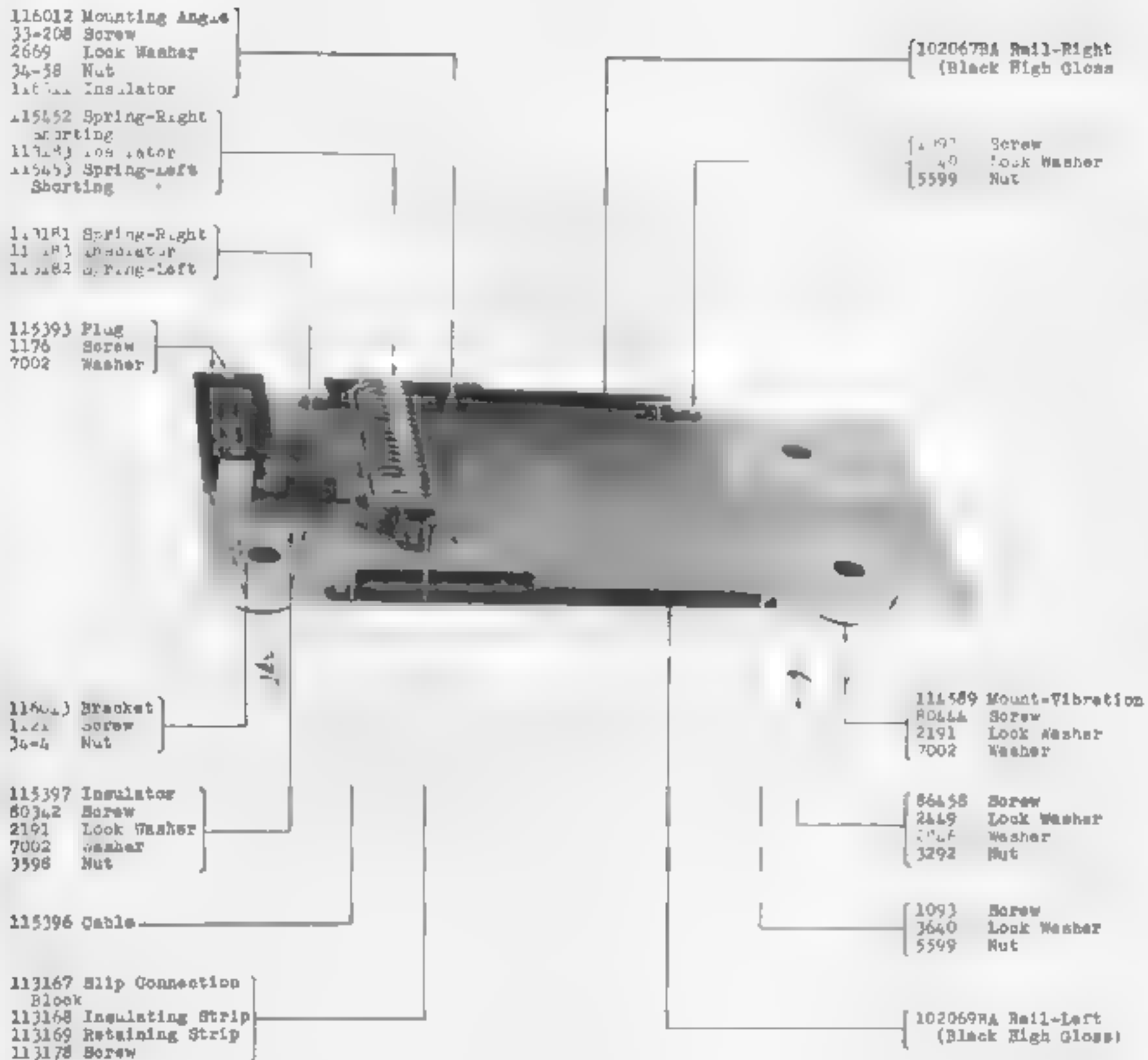
116180 Tape Platform

{ 116053 Roller
44094 Screw
34432 Lock Washer
3354 Nut

116063 Catch

{ 97296 Screw
2669 Lock Washer

TRANSMITTER DISTRIBUTOR SHELF
(SECONDARY)



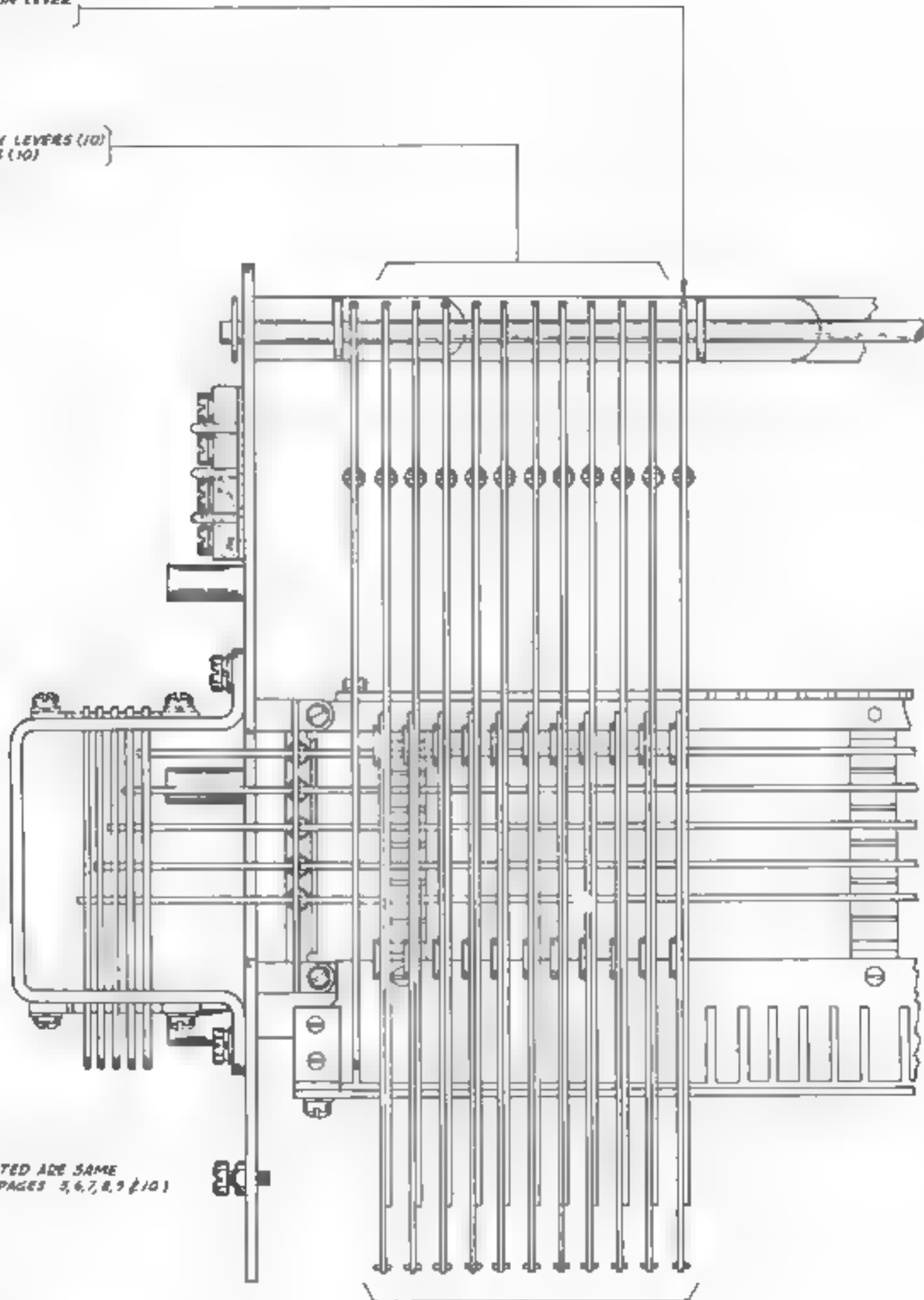
TRANSMITTER DISTRIBUTOR MOUNTING PLATE ASSEMBLY
(SECONDARY)

115294 FUNCTION LEVER
#708 SPRING

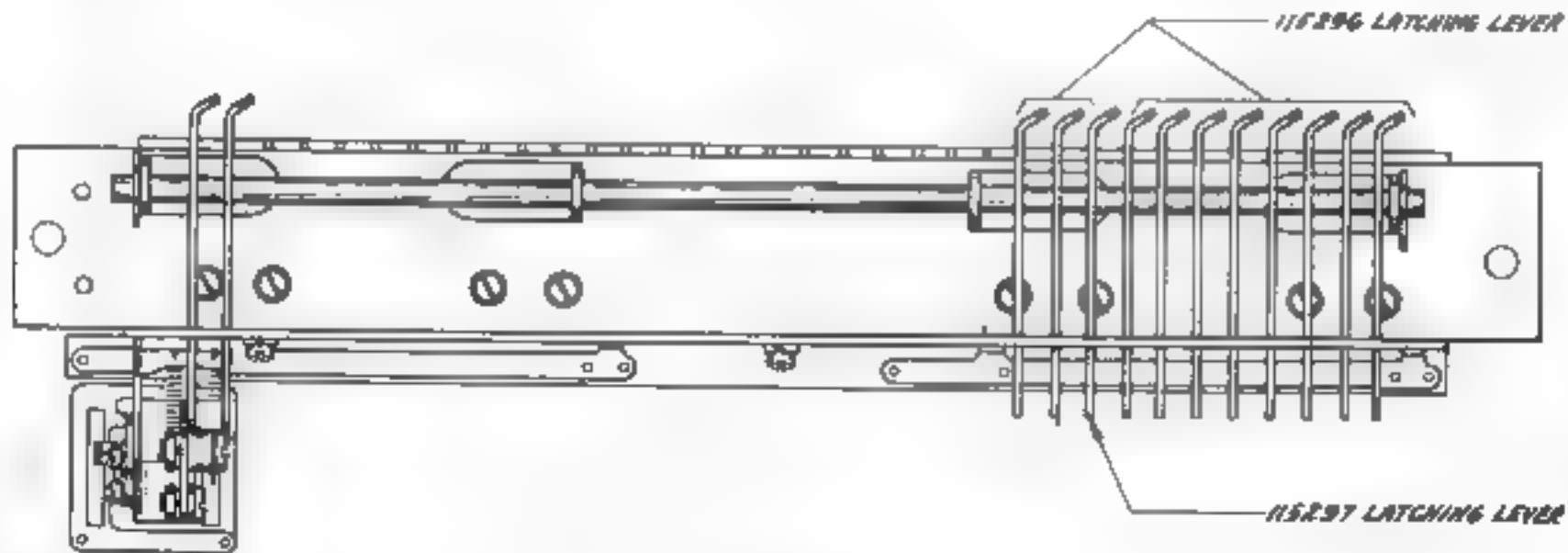
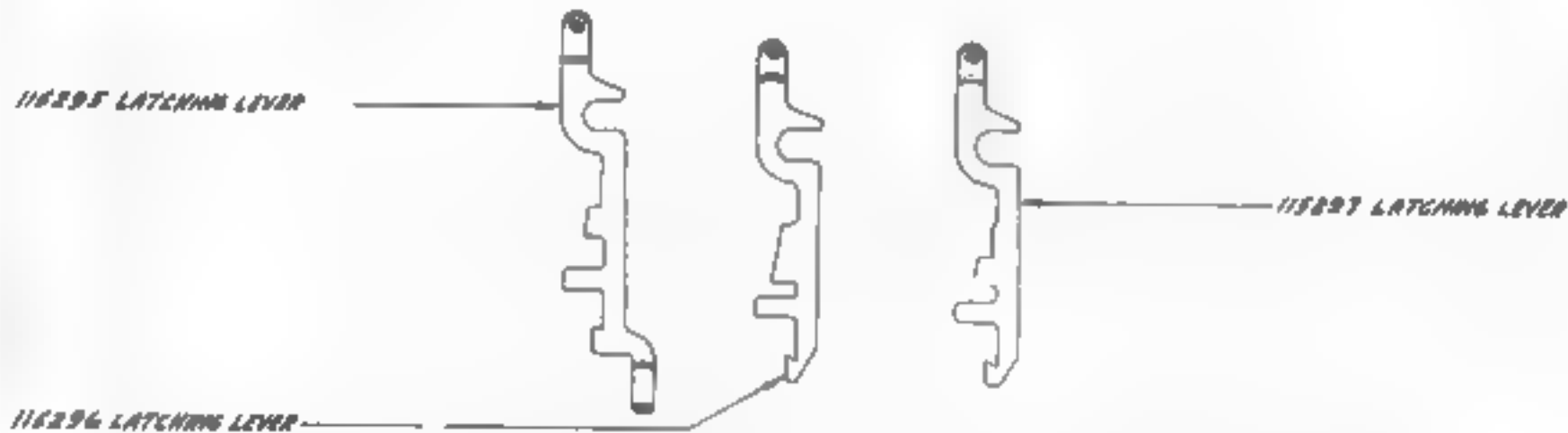
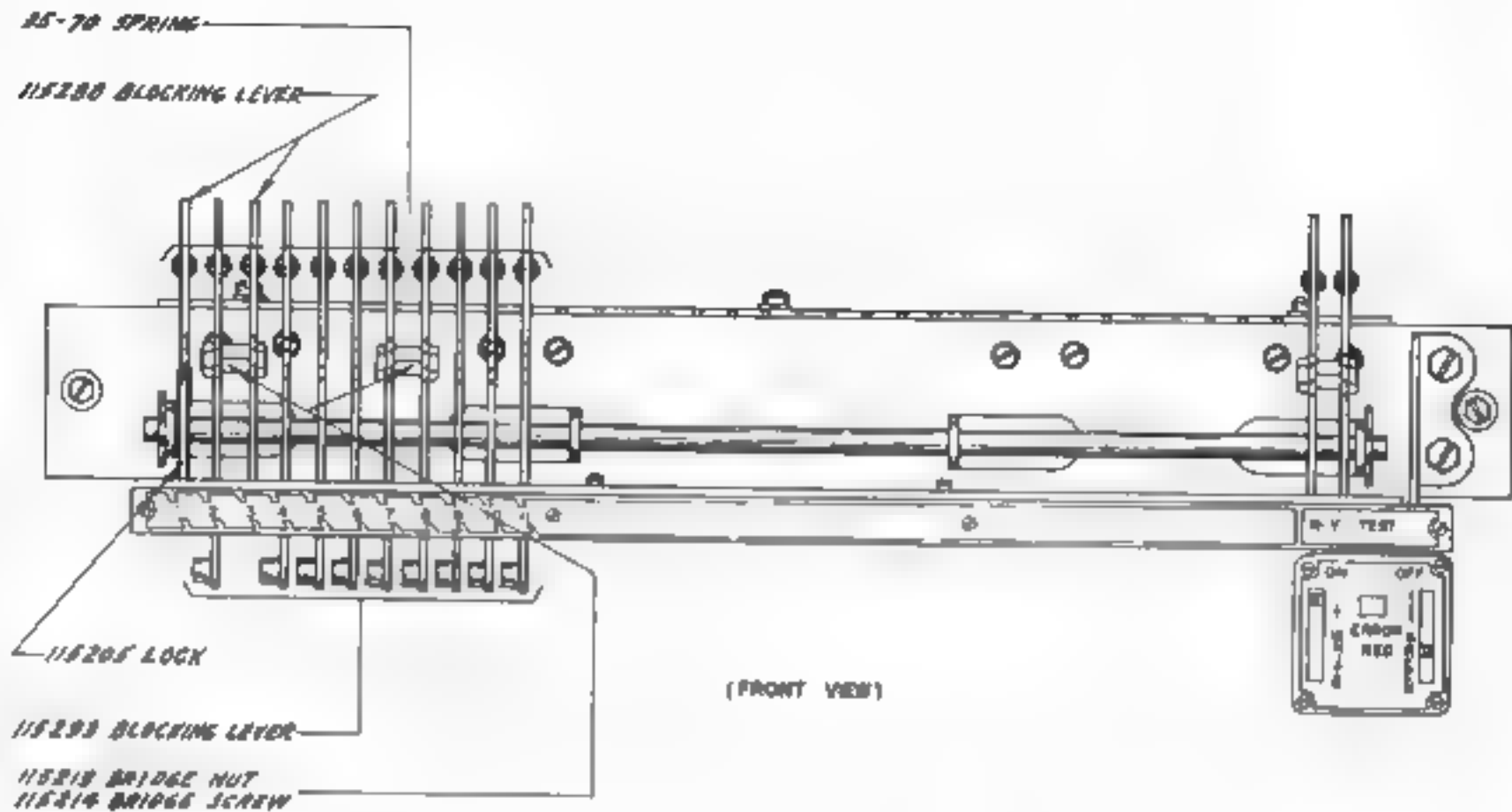
19:78 FUNCTION LEVERS (10)
#5080 SPRINGS (10)

PARTS NOT LISTED ARE SAME
AS BS1A SEE PAGES 3, 6, 7, 8, 9 & 10

CODE LEVERS
(SEE CHART ON PAGE 16)



SEQUENTIAL SELECTOR (BS18) LEFT SIDE
(TOP VIEW)



PARTS NOT LISTED ARE SAME
AS BS1A (SEE PAGE 11)
115249 CABLE-WR 2470

SECONDARY BLOCKING AND LATCHING LEVER ASSEM (BSLB)
[REAR VIEW]

112927 Cap-Amber
112929 Lamp-Neon
112926 Socket

115320 Cap-Red
112929 Lamp-Neon
112926 Socket

112928 Cap-Clear
112929 Lamp-Neon
112926 Socket

92265 Screw

115321 Push Button

115322 Push Button

115356 Push Key

115355 Push Key

115355 Push Key

107193 Toggle Switch

107193 Toggle Switch

Resistor
Used on y on CU2
(See Page 30)

93136 Toggle Switch

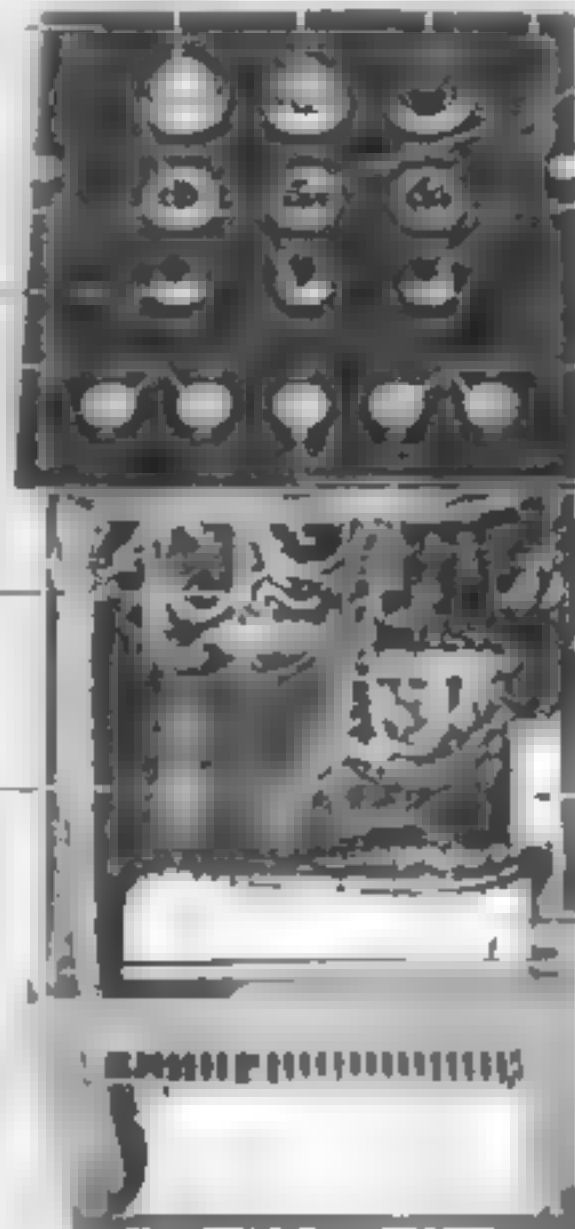
Line Relay Bracket
(Assem.) (See Page 30)

116932 Cover

Buzzer (See Page 21)

Slip Connection
(See Page 21)

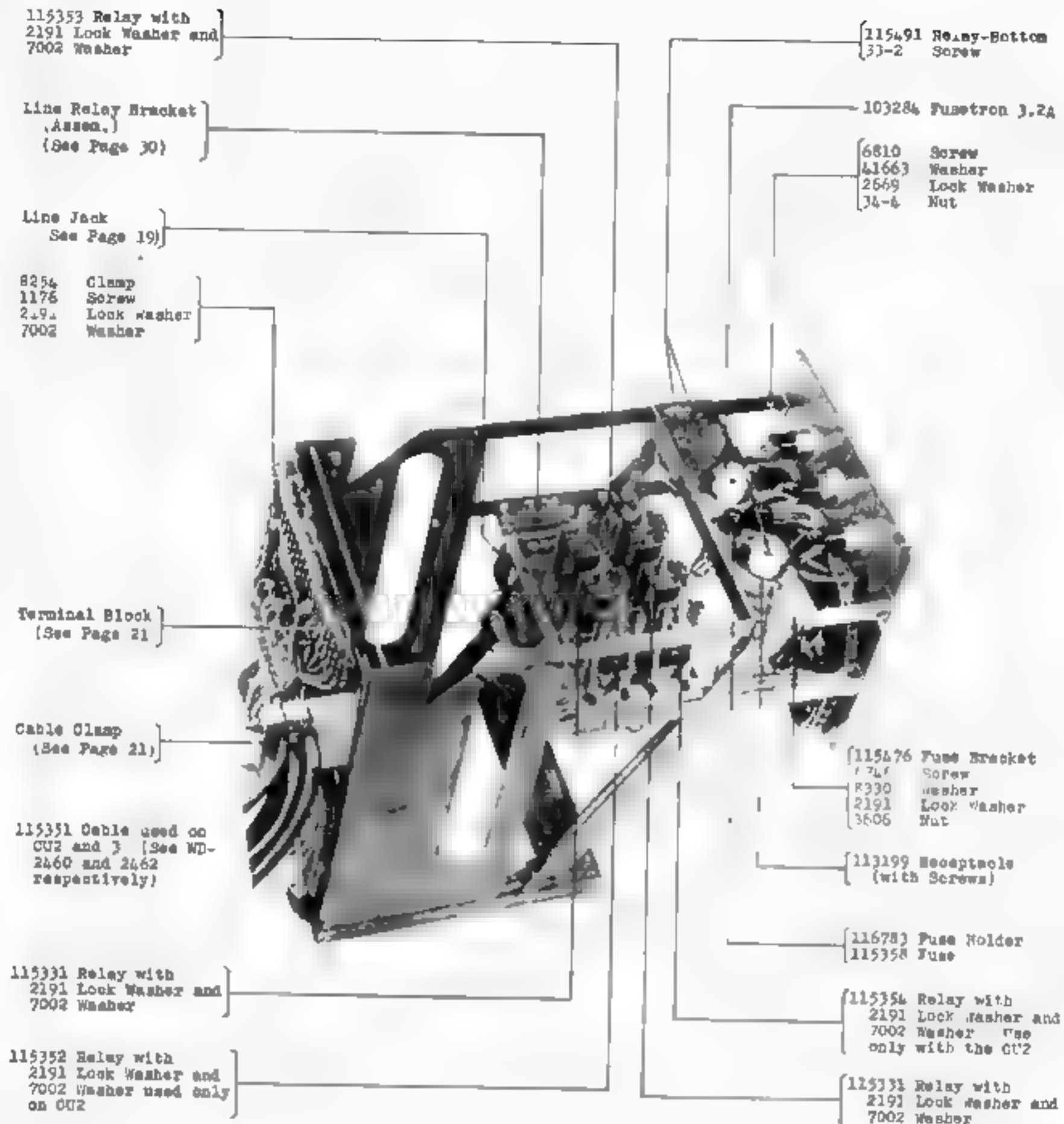
69407 Cotter Key
117601 Shaft



SECONDARY CONTROL UNIT BOTTOM VIEW

All parts shown on this page are common
to CU2 and 3 unless otherwise specified.

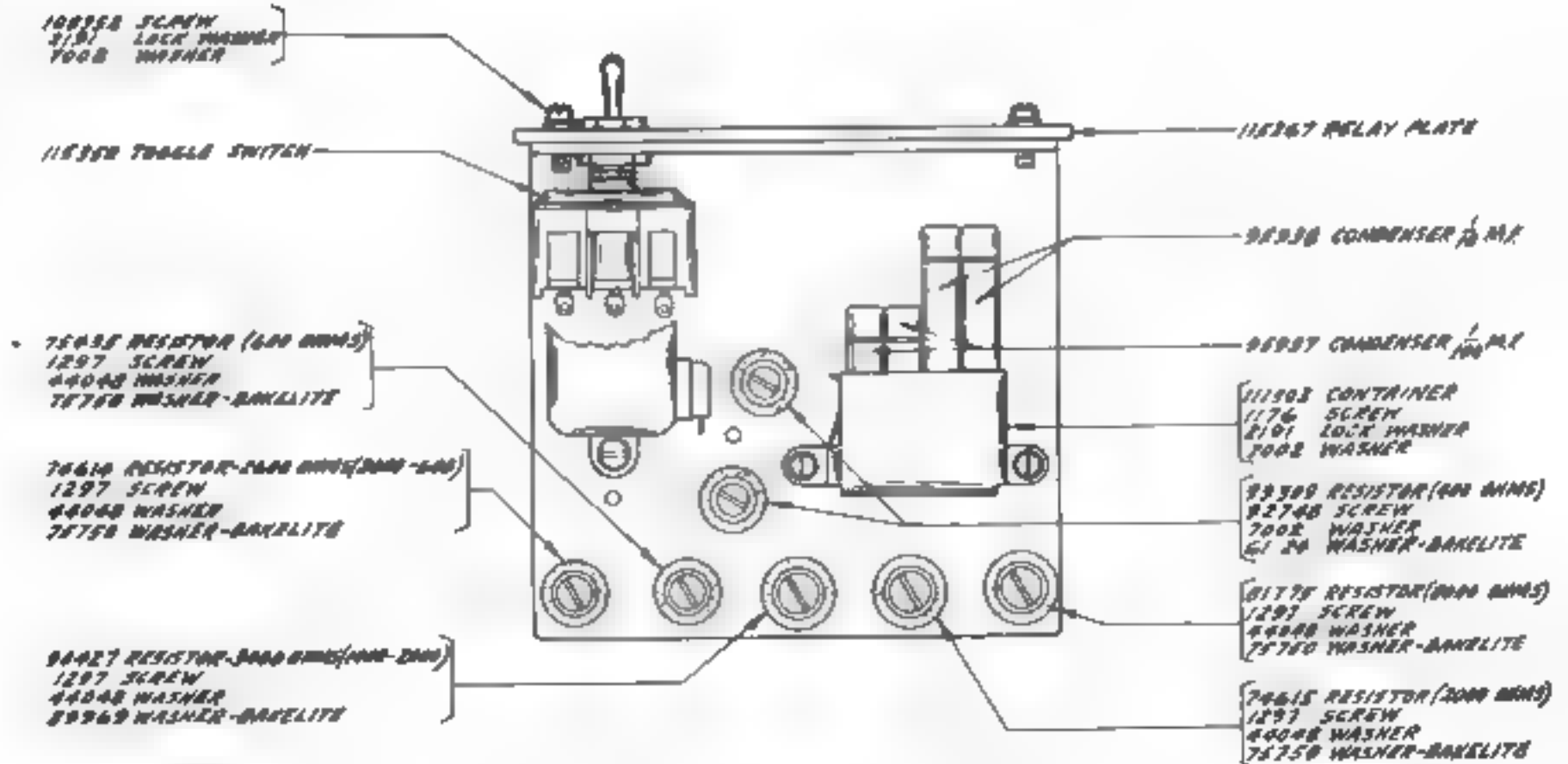
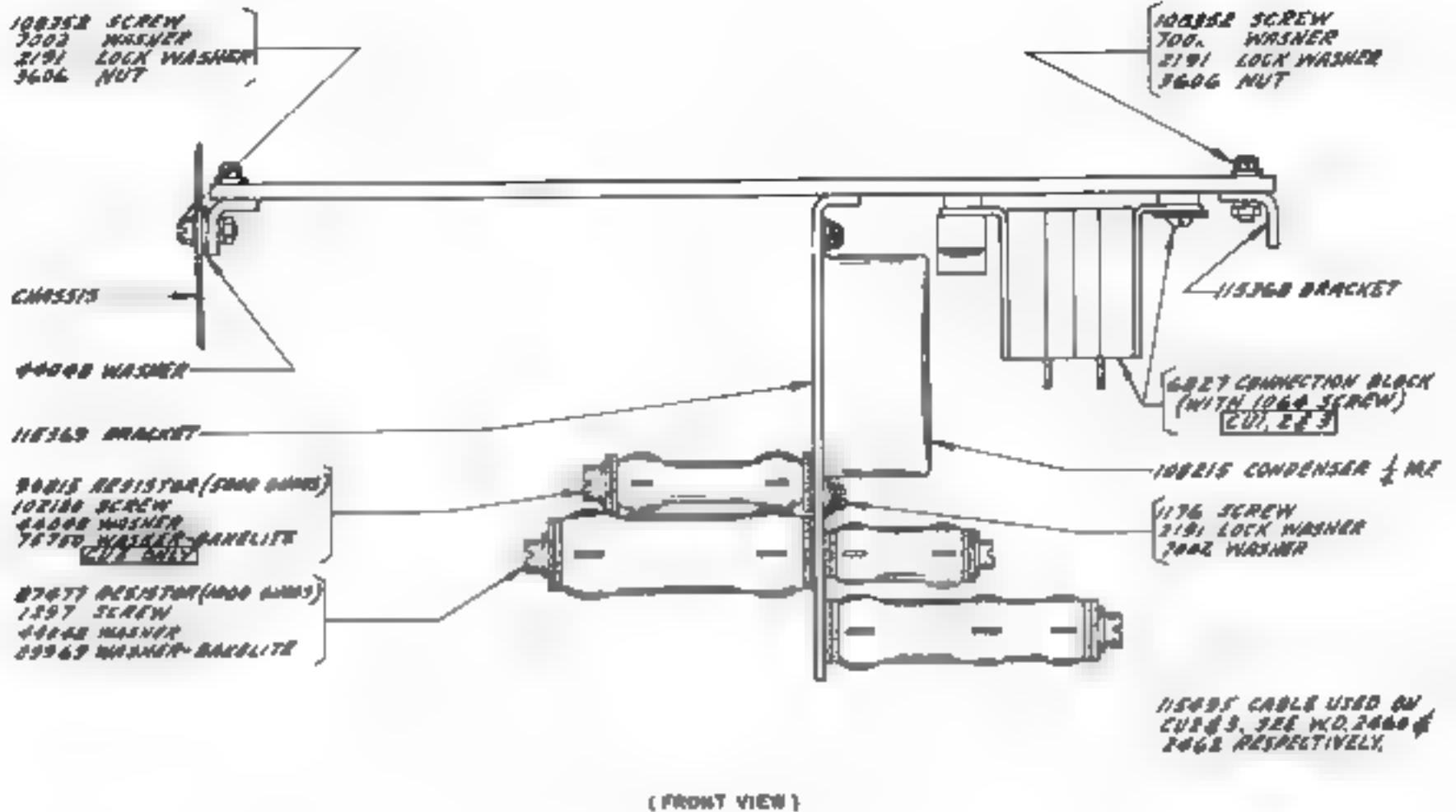
(B-1141)



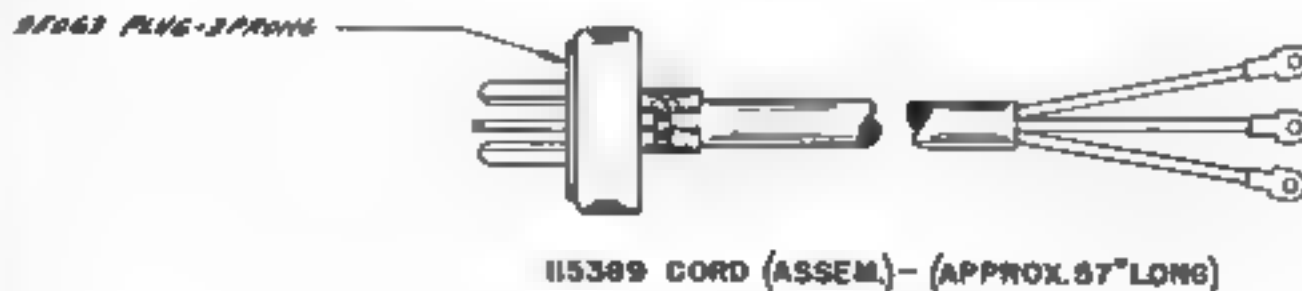
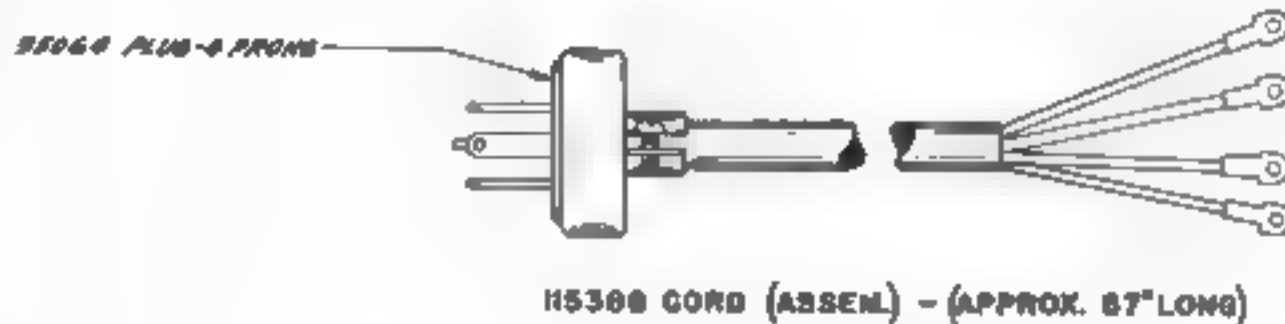
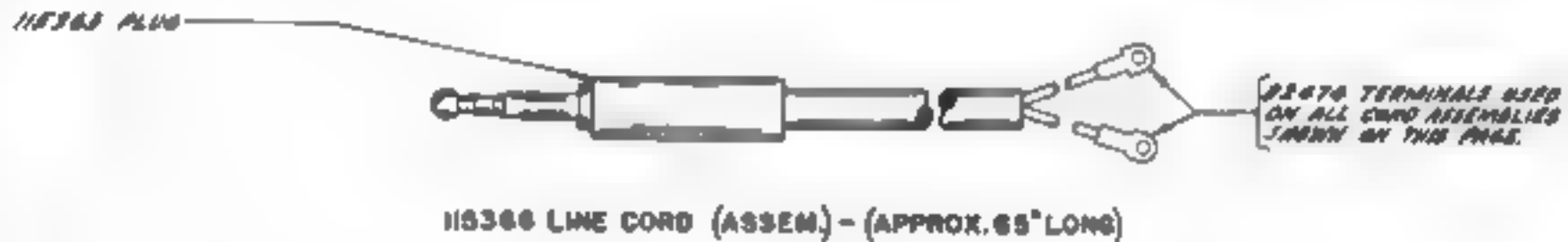
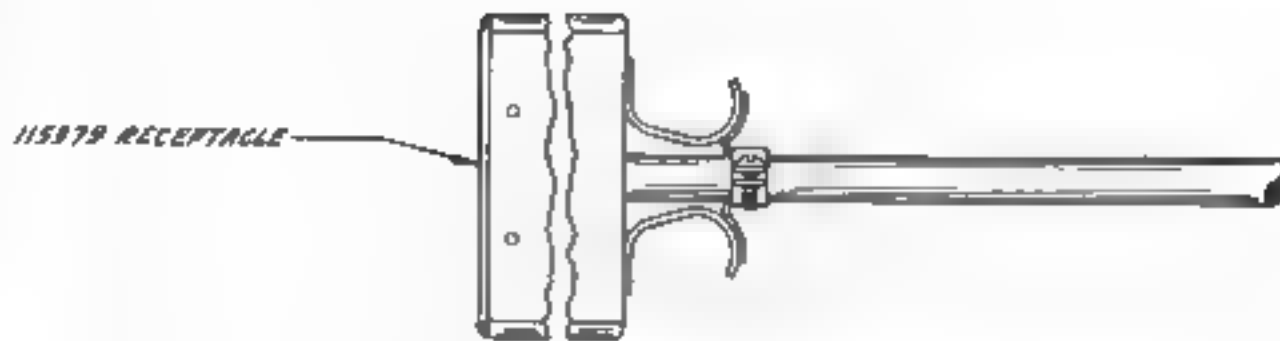
SECONDARY CONTROL UNIT (ASSEM.)

(TOP VIEW)

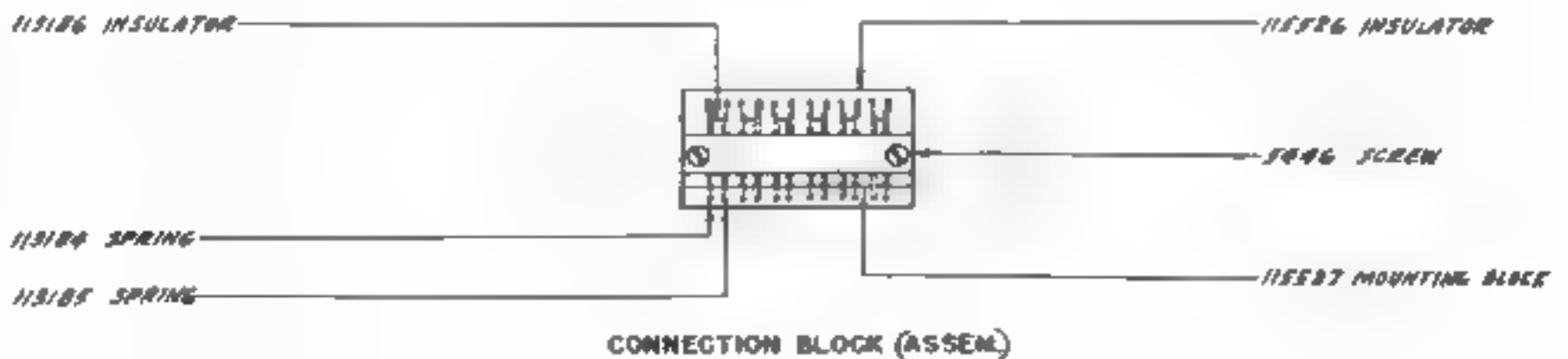
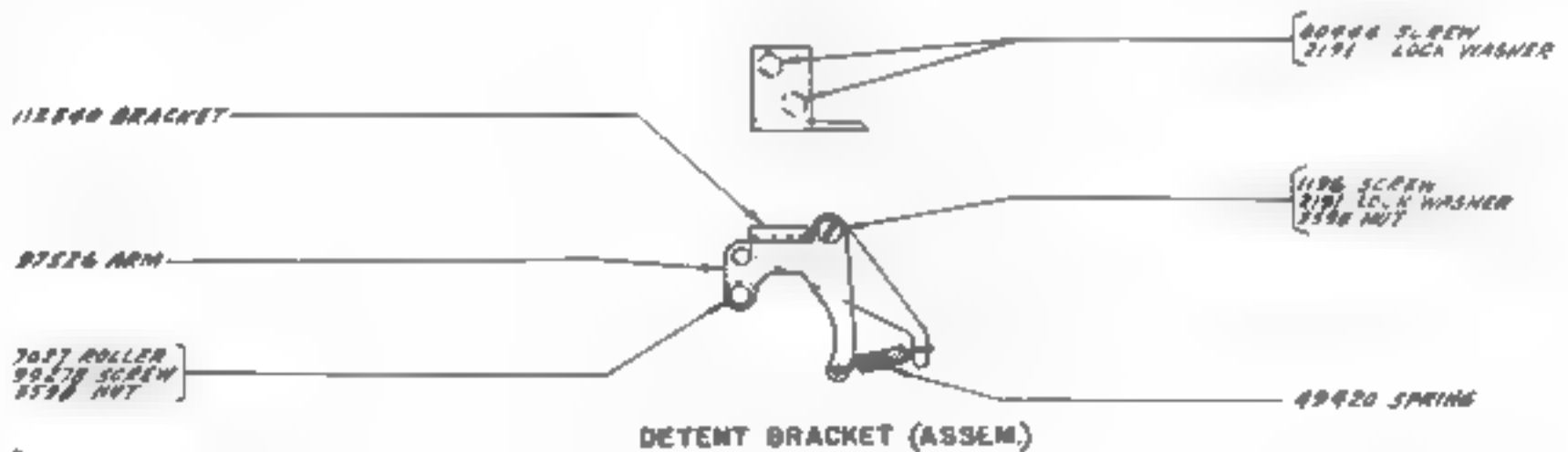
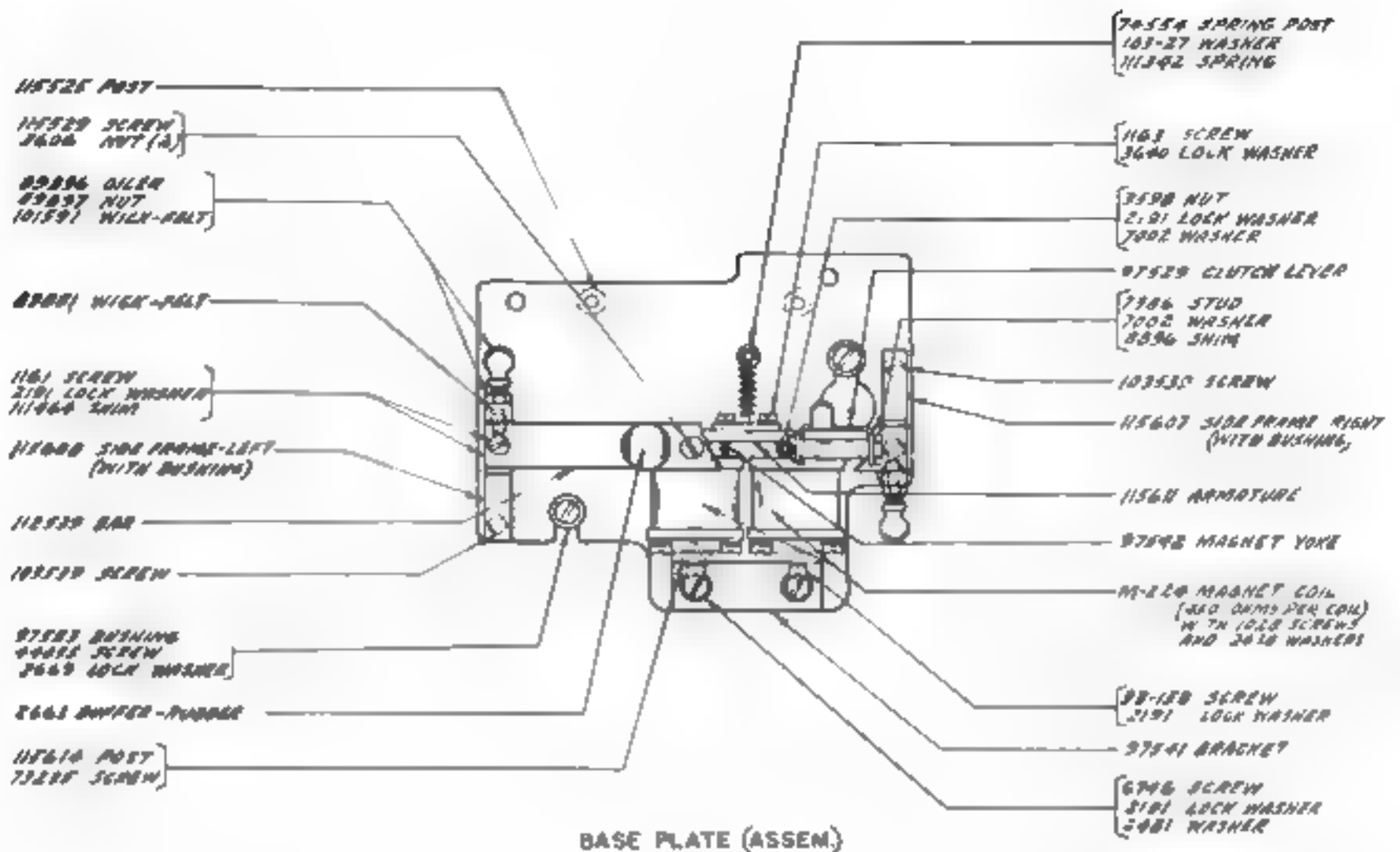
All parts shown on this page are
common to CU2 and 3 unless other-
wise specified.



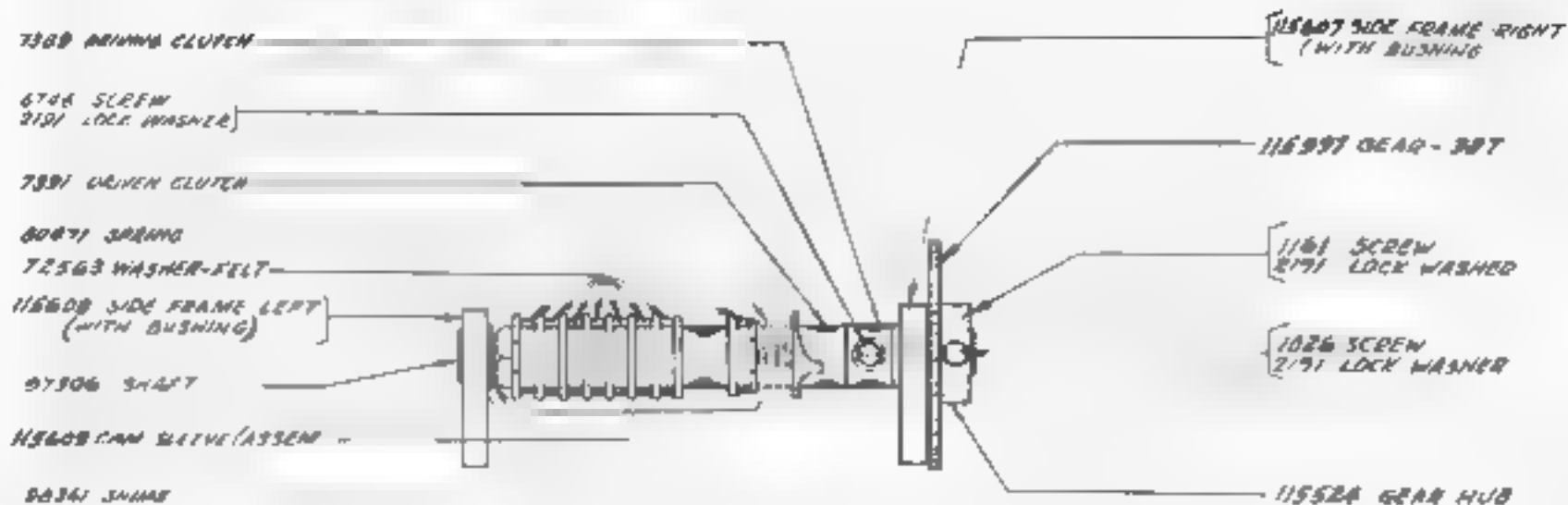
LINE RELAY BRACKET ASSEM
(RIGHT END VIEW)



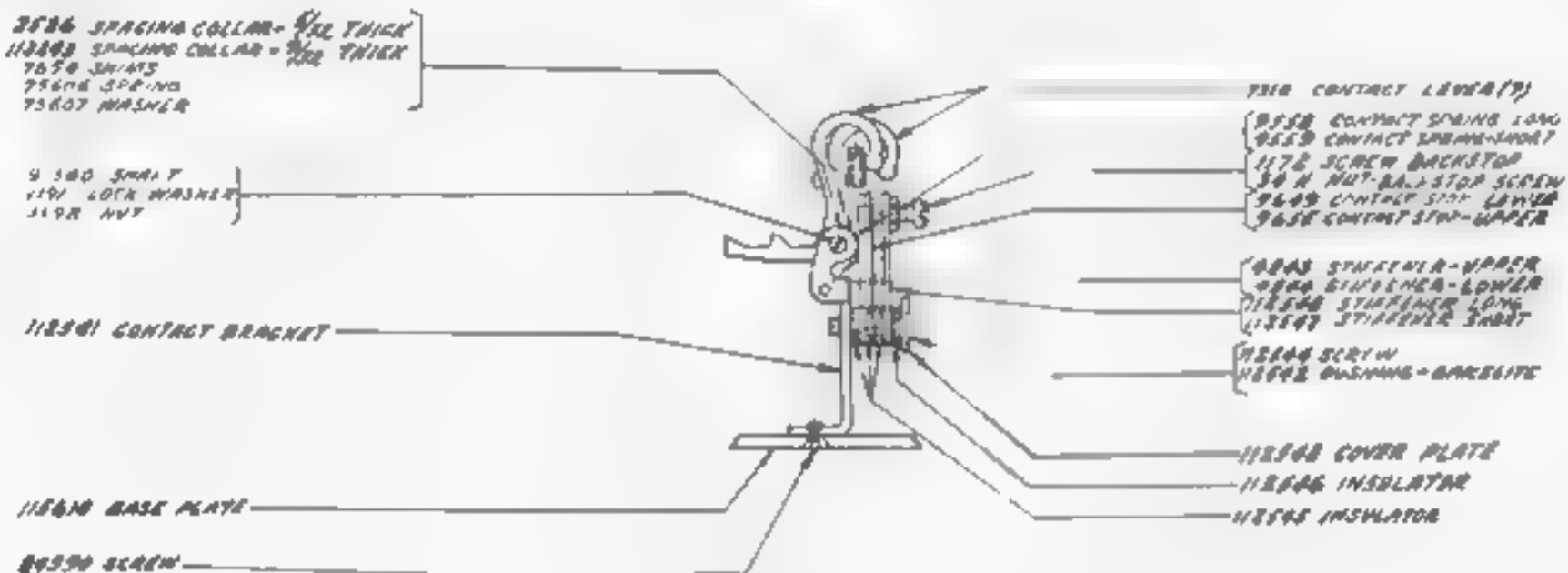
CORDS & PLUGS
(SECONDARY CONTROL UNIT)



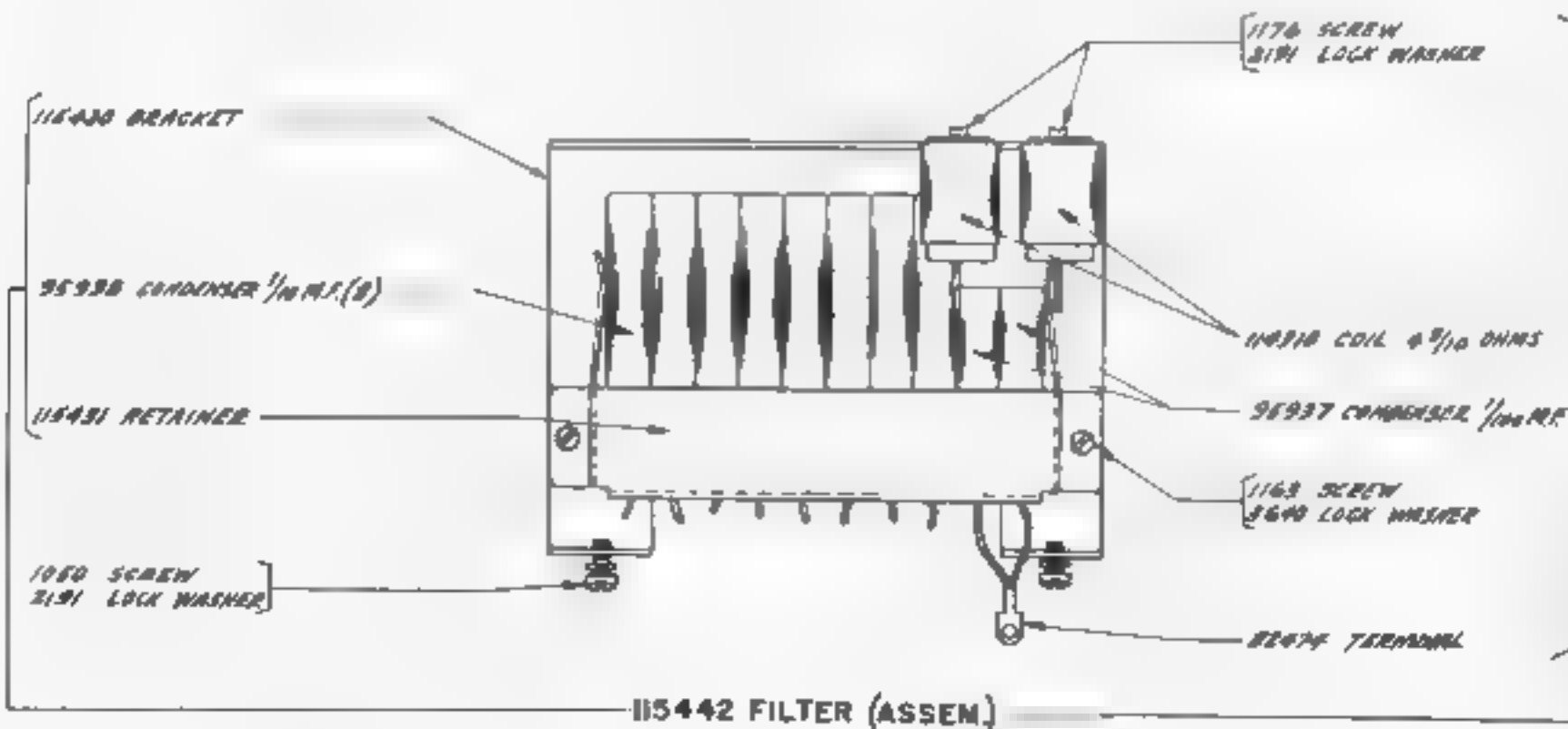
115473 CABLE (W.D. 2451)



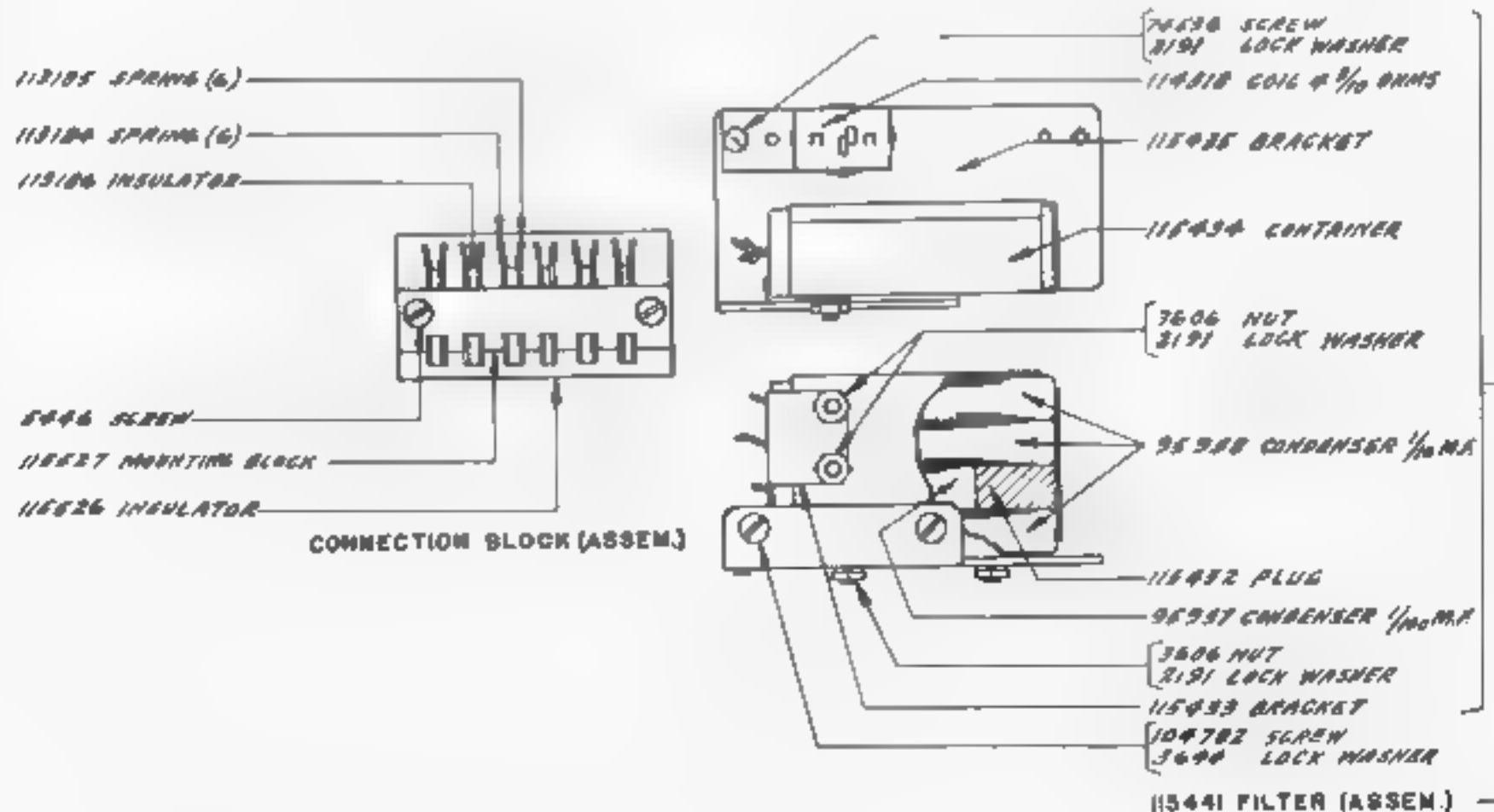
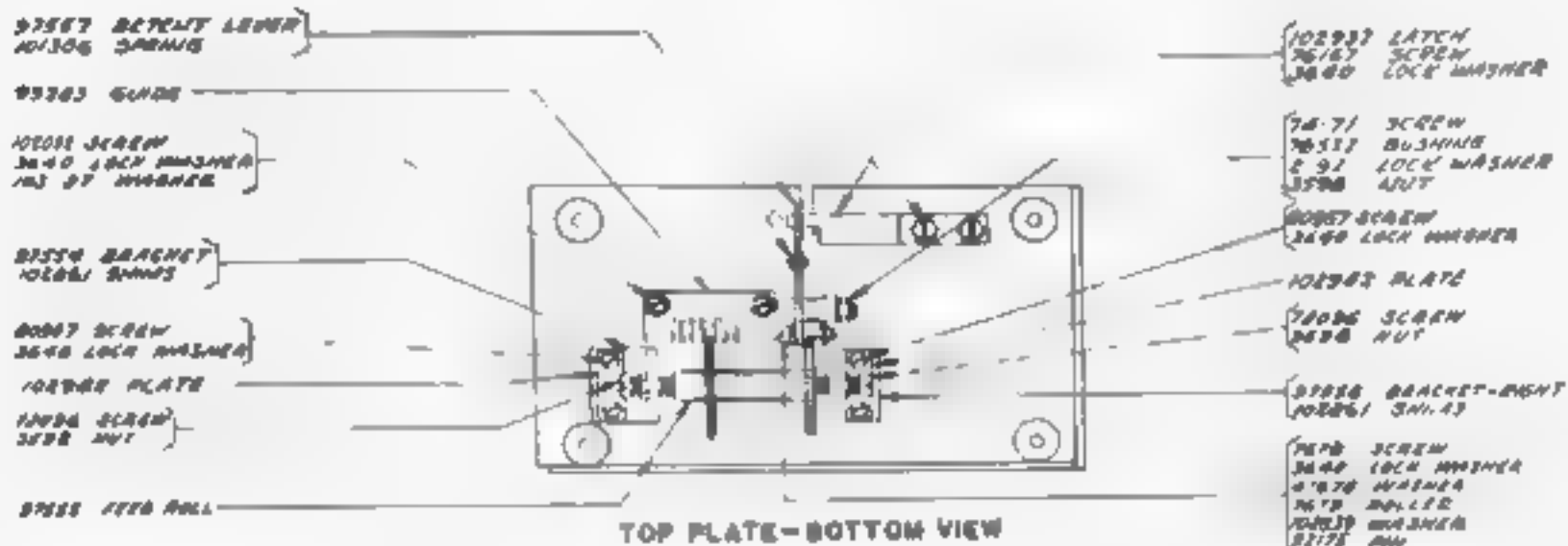
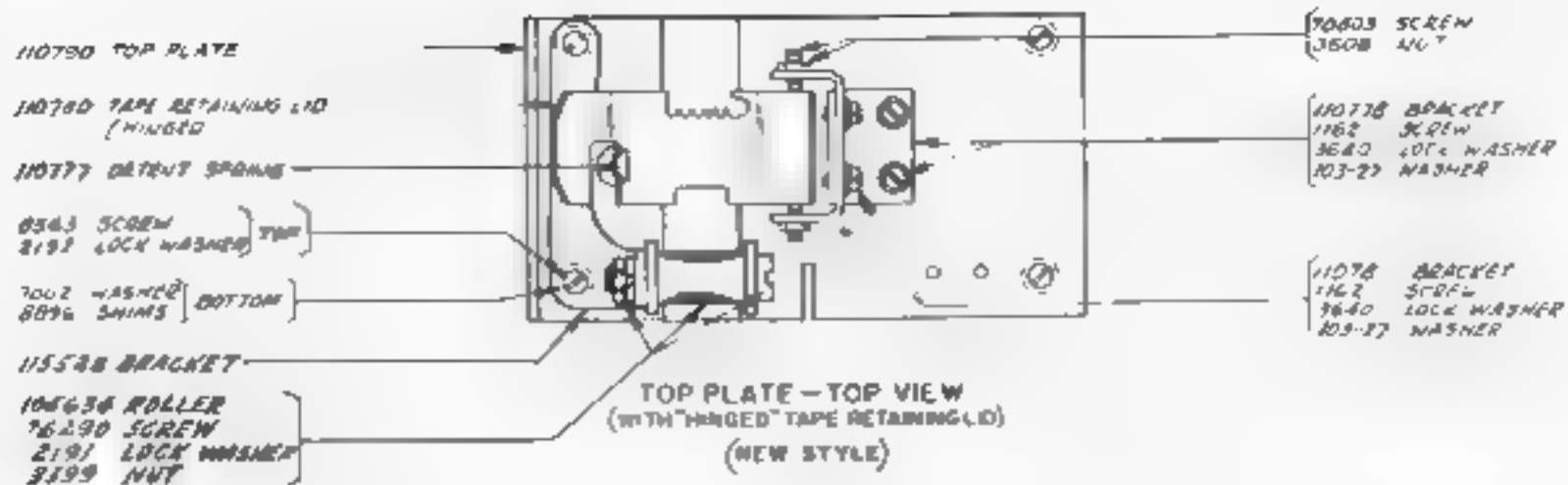
SHAFT (ASSEM)

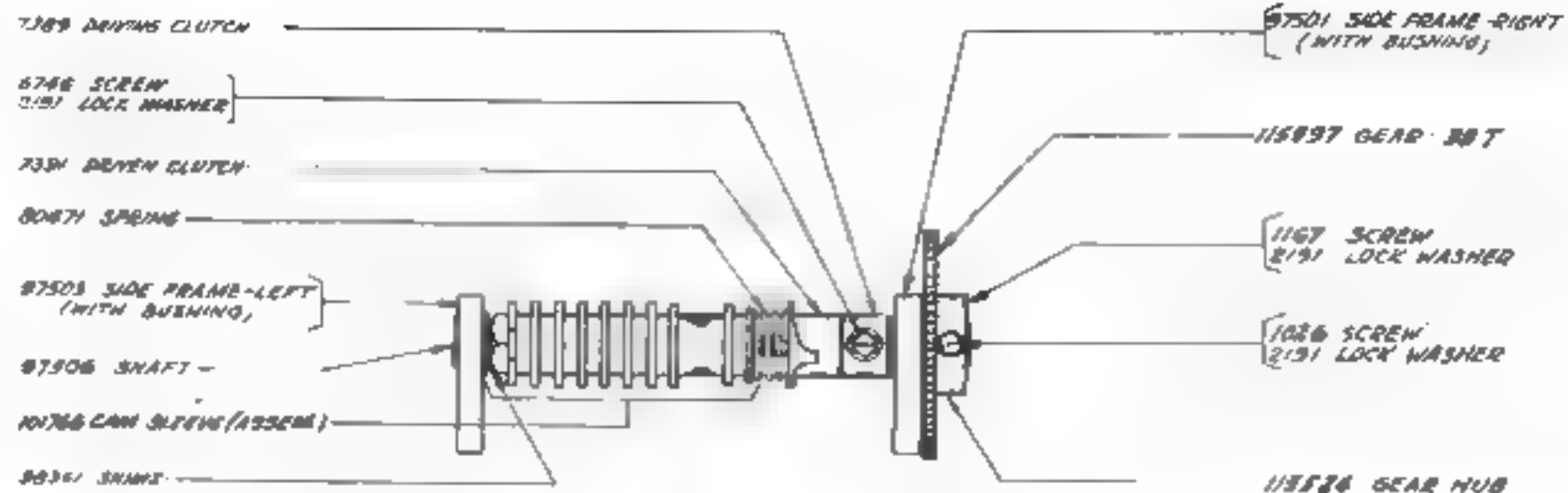


CONTACT LEVER (ASSEM)

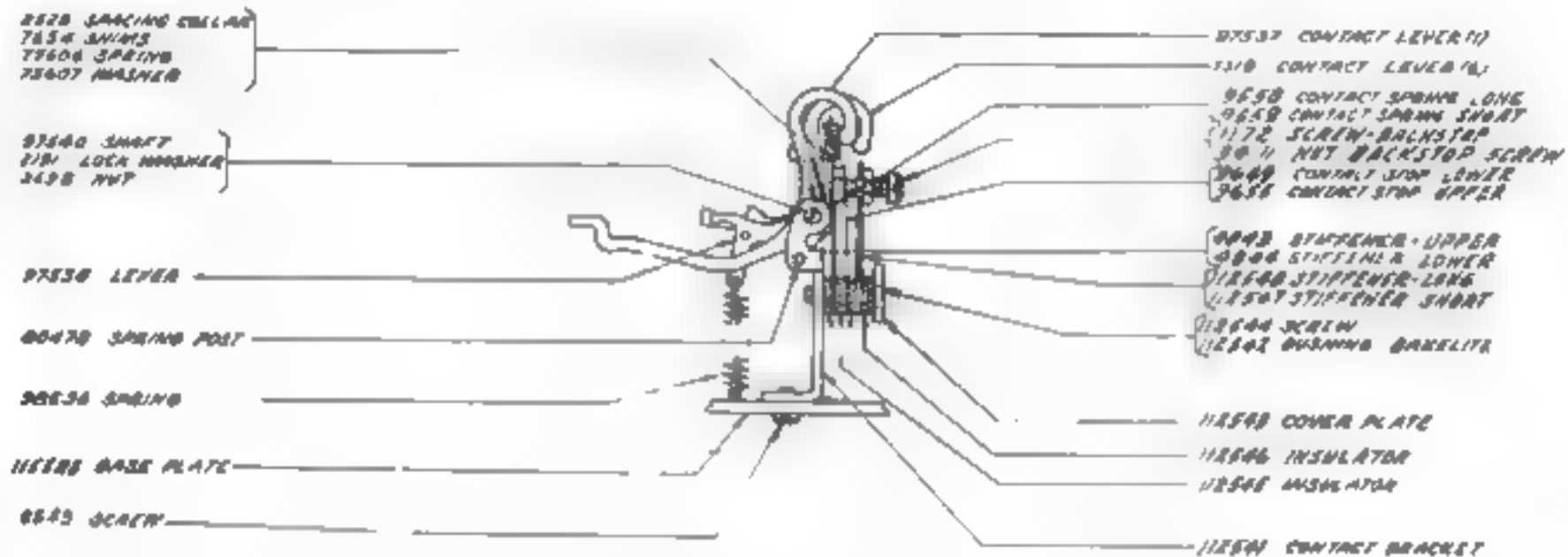


115442 FILTER (ASSEM)

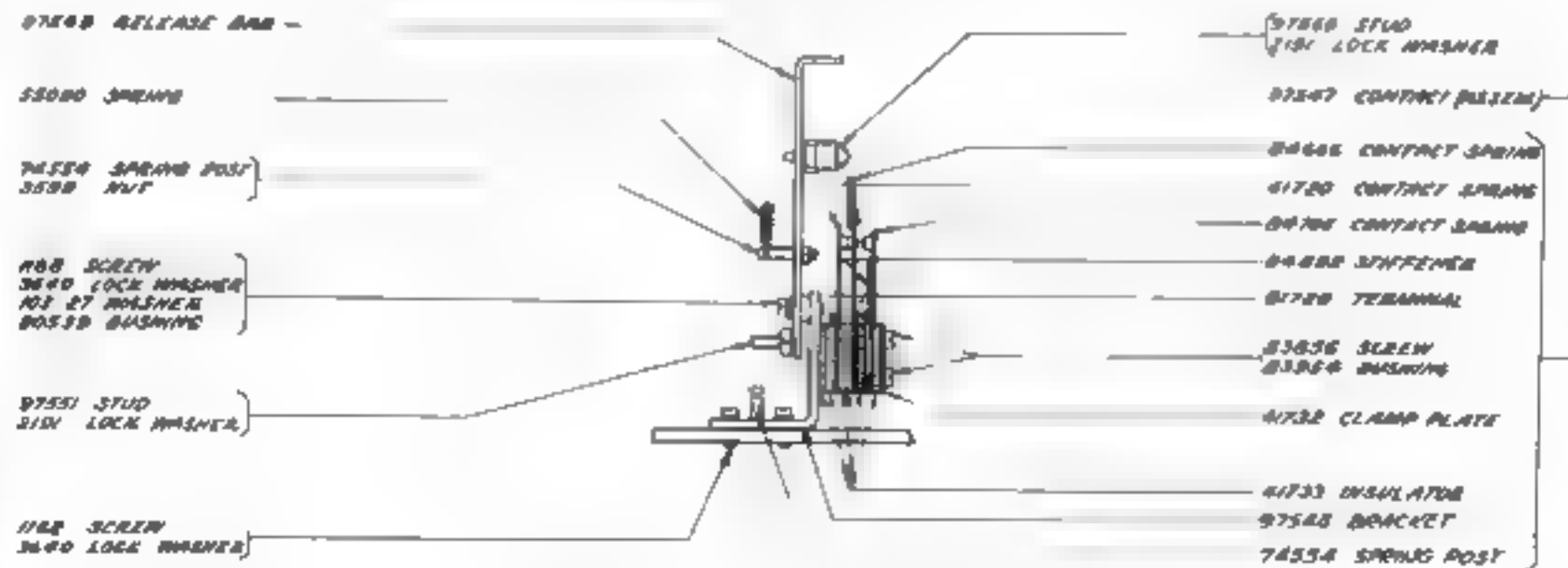




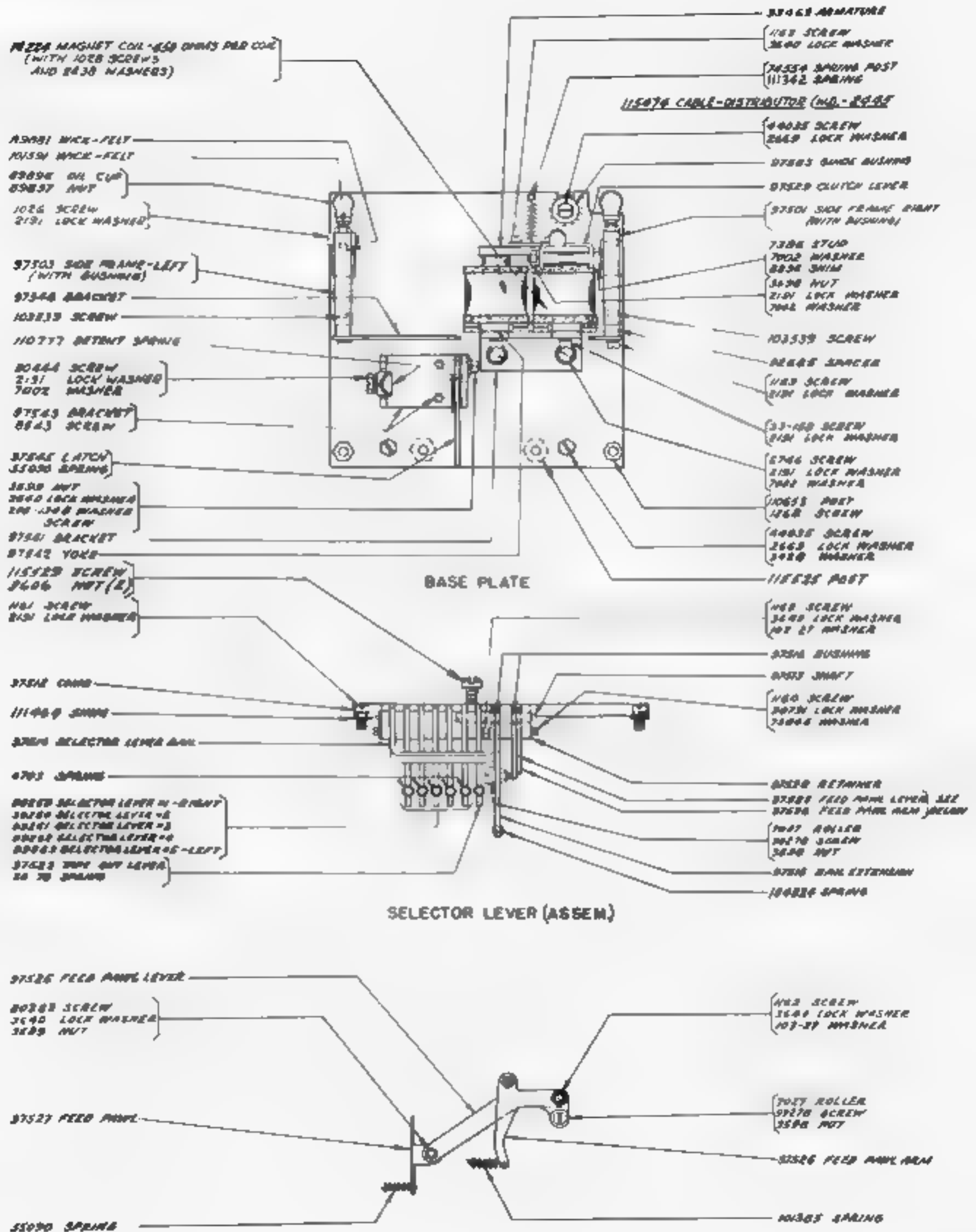
SHAFT (ASSEM)

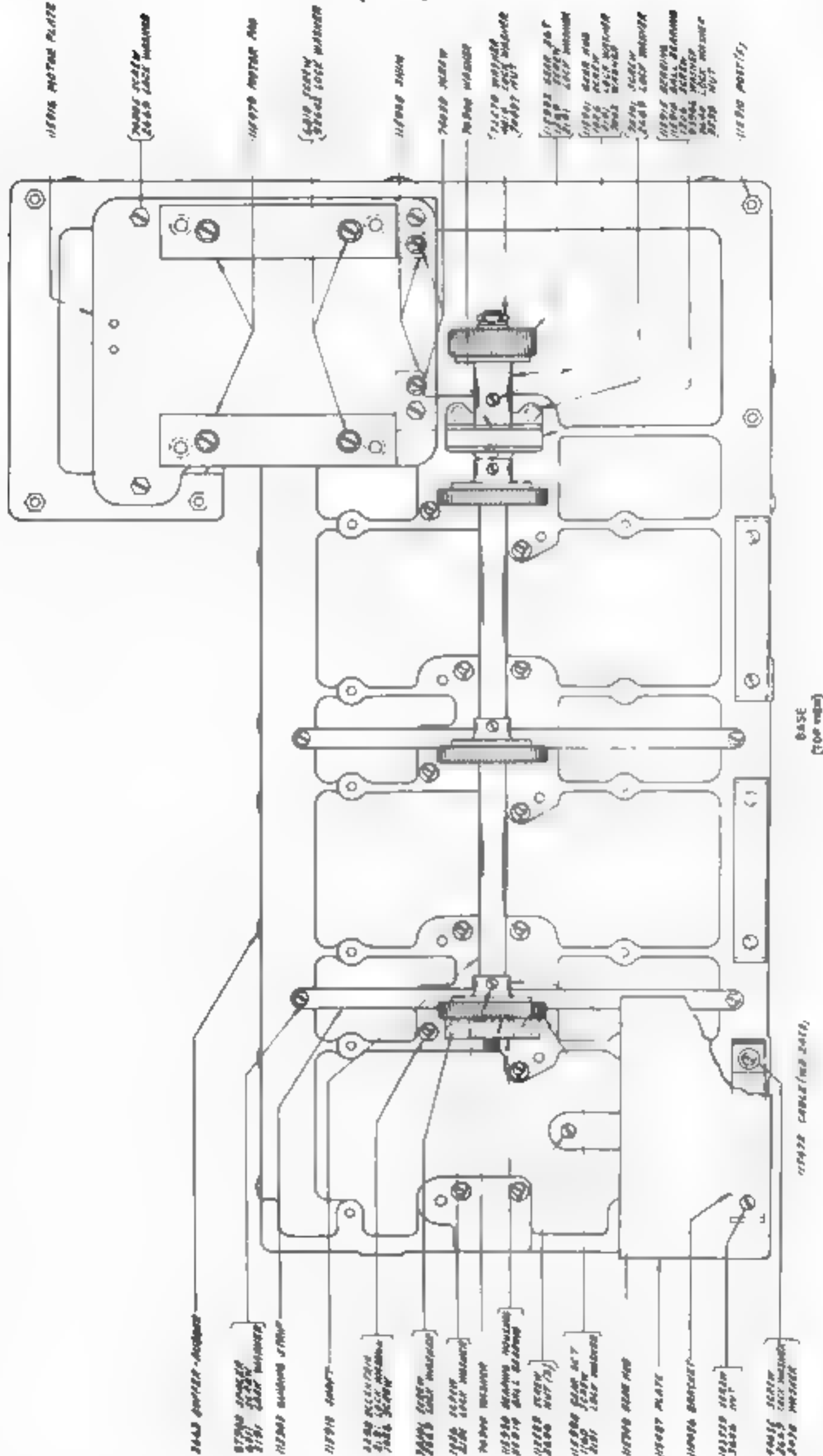


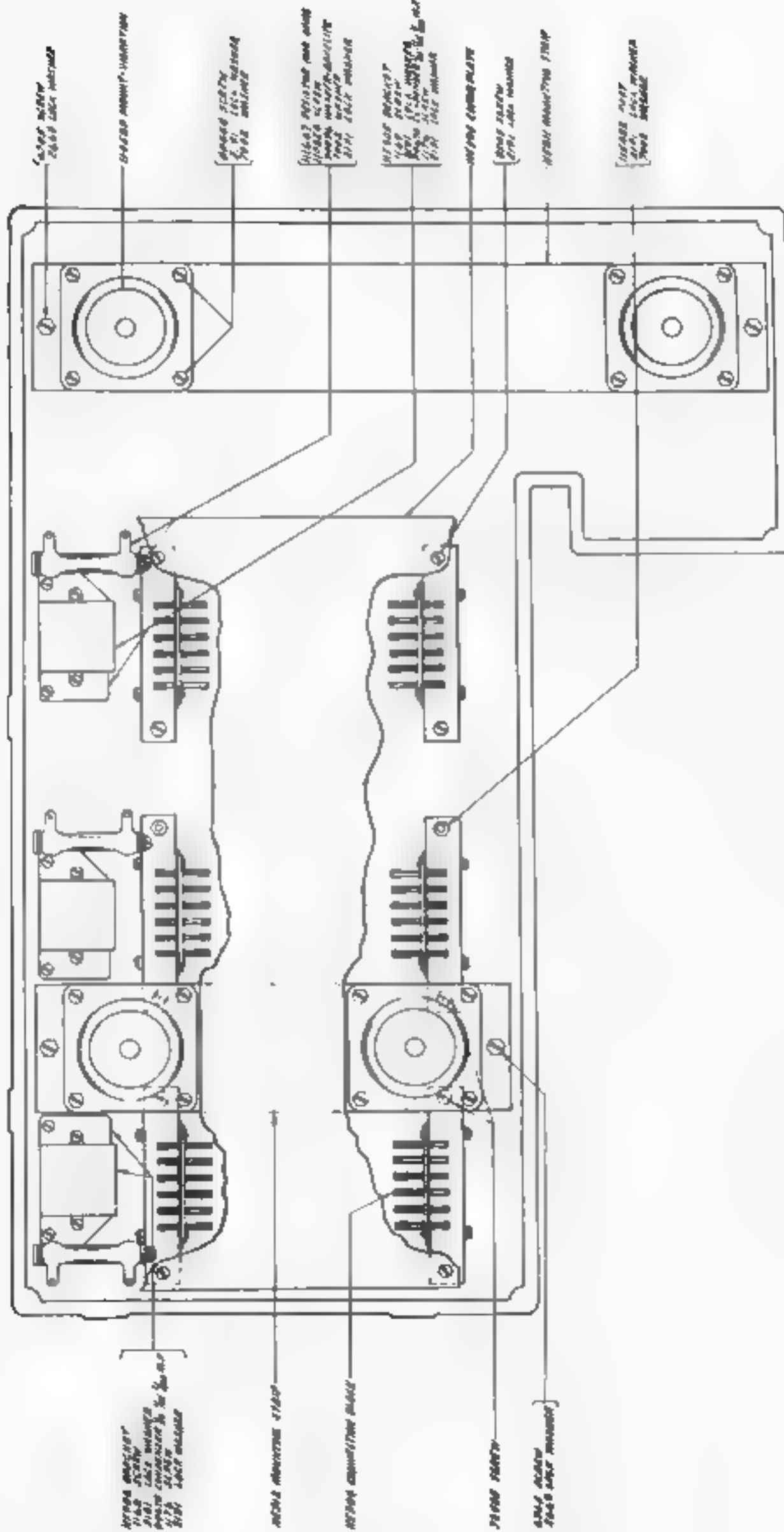
CONTACT LEVER (ASSEM)



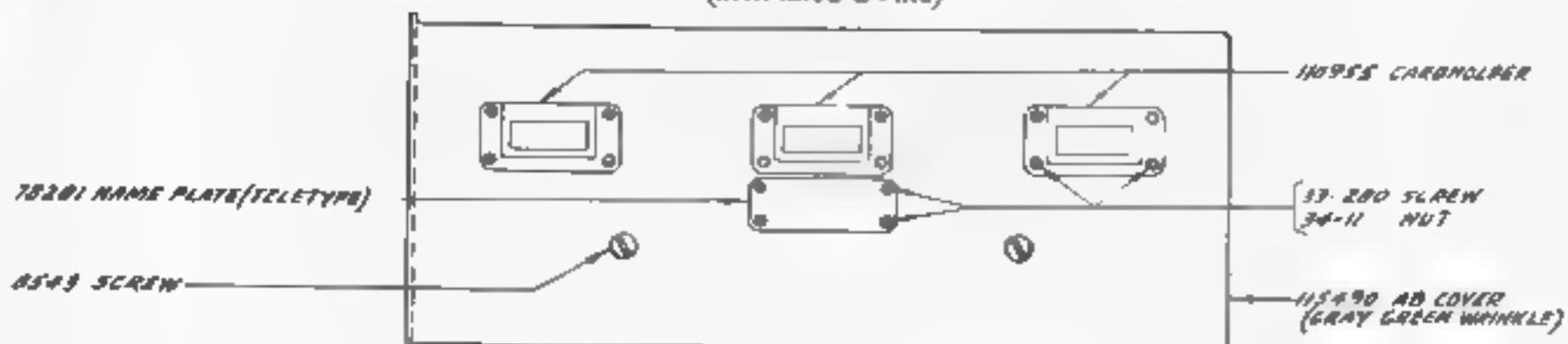
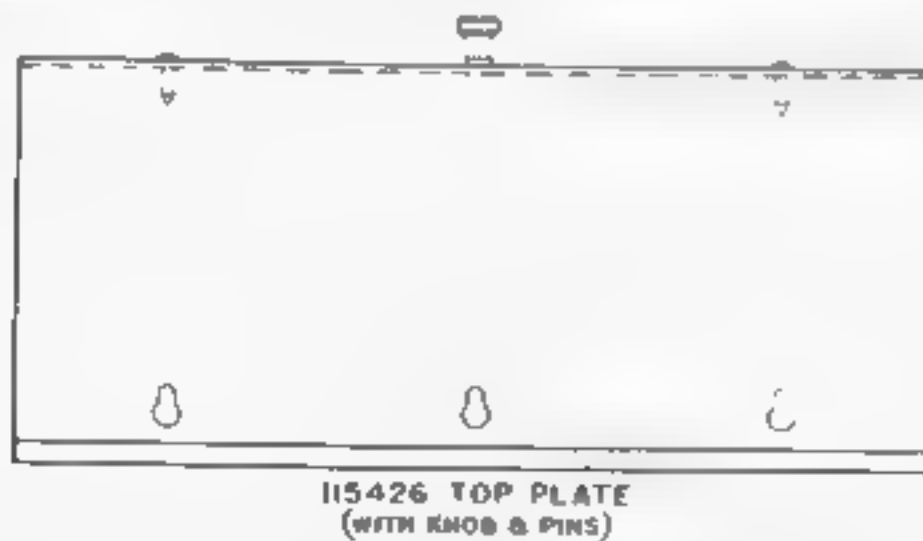
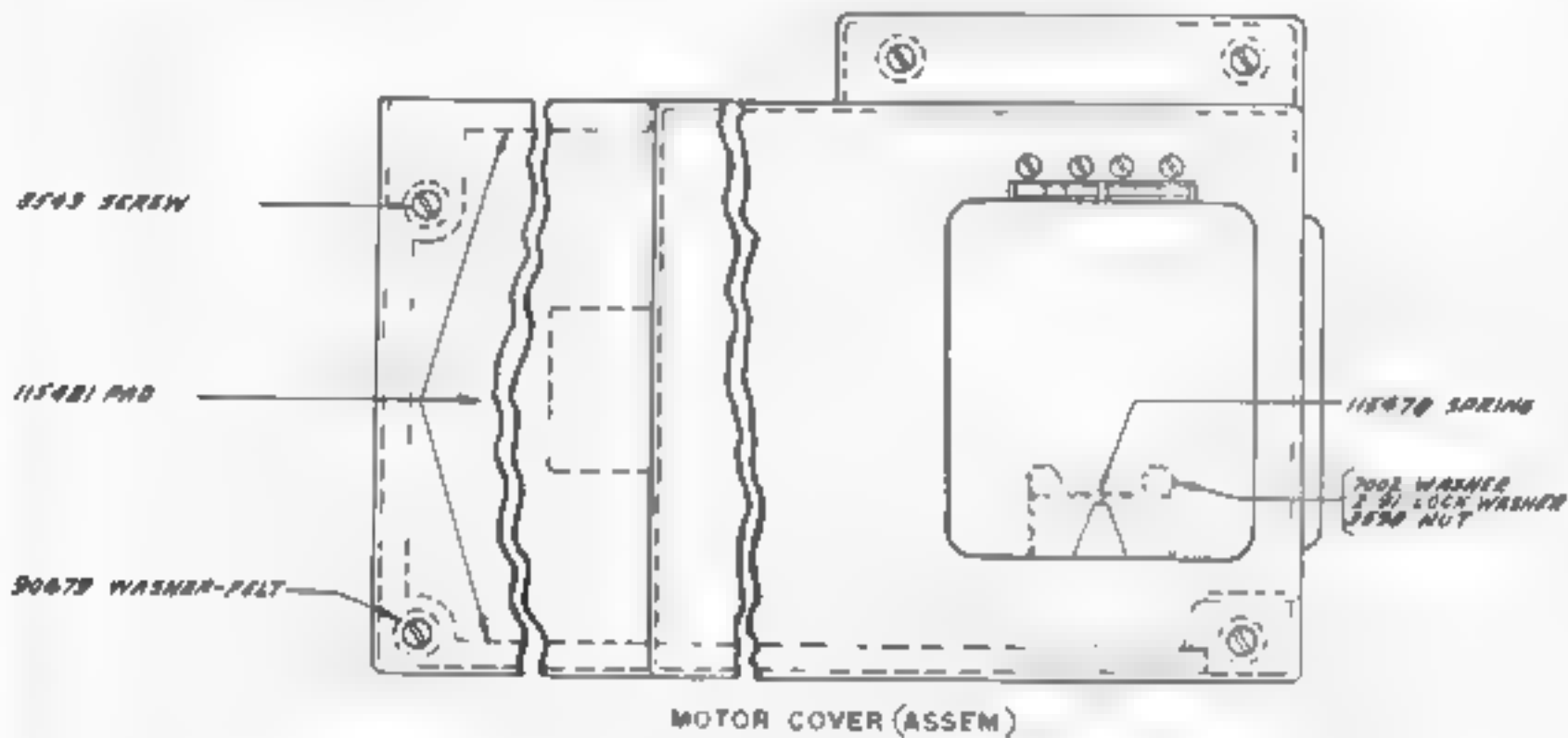
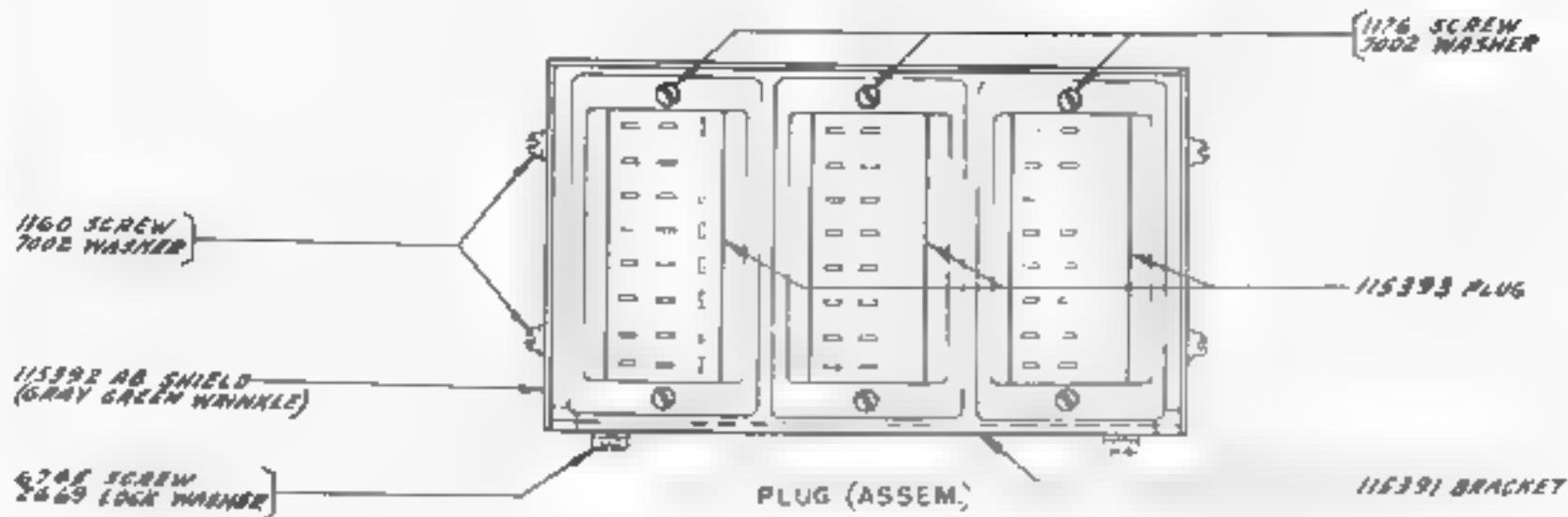
RELEASE BAR CONTACT (ASSEM)

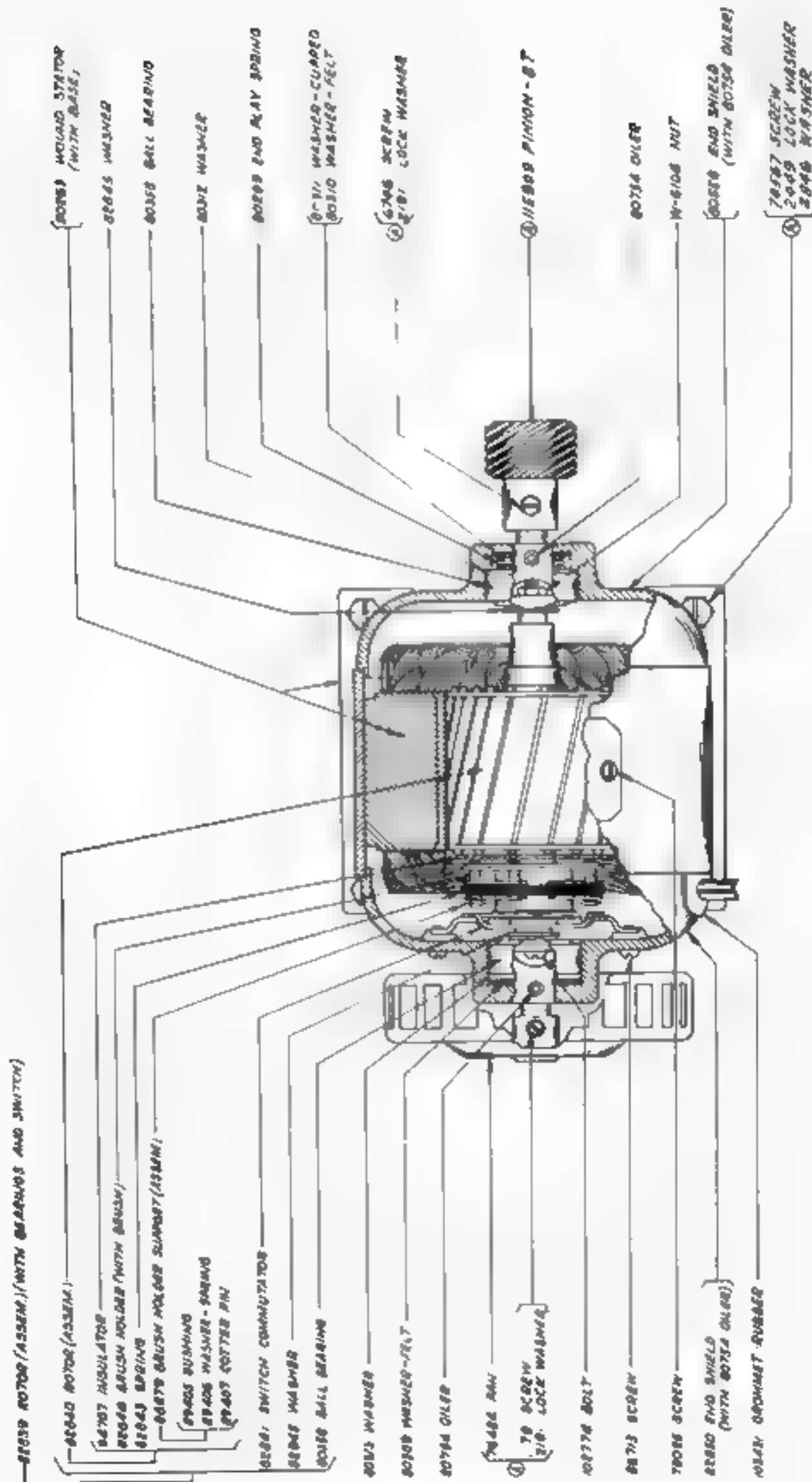






BASE
(bottom view)





62283 SYNCHRONOUS MOTOR, 1/40 H.P. 110 V., 60 CYCLE A.C. (G.E. MODEL 55H25AB18) (EXCLUDES PARTS MARKED A)

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